## **Specification**

#### **MODEL**

The chassis shall be a Metro Star model. The cab and chassis shall include design considerations for multiple emergency vehicle applications, rapid transit and maneuverability. The chassis shall be manufactured for heavy duty service with the strength and capacity to support a fully laden apparatus, one hundred (100) percent of the time.

#### **MODEL YEAR**

The chassis shall have a vehicle identification number that reflects a 2014 model year.

## **COUNTRY OF SERVICE**

The chassis shall be put in service in the country of United States of America (USA).

The chassis will meet applicable U.S.A. federal motor vehicle safety standards per CFR Title 49 Chapter V Part 571 as clarified in the incomplete vehicle book per CFR Title 49 Chapter V Part 568 Section 4 which accompanies each chassis. Spartan Chassis is not responsible for compliance to state, regional, or local regulations. Dealers should identify those regulations and order any necessary optional equipment from Spartan Chassis or their OEM needed to be in compliance with those regulations.

## **APPARATUS TYPE**

The apparatus shall be a Quint vehicle designed for emergency service use. The apparatus shall include a permanently mounted fire pump which has a minimum rated capacity of 750 gallons per minute (3000 L/min), a water tank, a hose storage area, a compliment of ground ladders, and an aerial ladder or elevating platform with a permanently mounted waterway that shall be rear mounted thus providing the following vehicle benefits:

- Improved mobility vs. mid-ship mounted units, due to shorter overall travel length and wheelbase.
- Increased compartment space, hose load, and water capacity in the body, resulting from ladder being raised to clear the cab.
- Shorter vehicle wheelbase.

Shorter overall length of vehicle.

#### REAR MOUNT AERIAL DEVICE TYPE

The Series 75 rear mount aerial device shall be a 75.00 feet high ladder for integration onto a multiplex wired chassis.

#### **VEHICLE TYPE**

The chassis shall be manufactured for use as a straight truck type vehicle and designed for the installation of a permanently mounted apparatus behind the cab. The apparatus of the vehicle shall be supplied and installed by the apparatus manufacturer.

## **AXLE CONFIGURATION**

The chassis shall feature a 4 x 2 axle configuration consisting of a single rear drive axle with a single front steer axle.

#### GROSS AXLE WEIGHT RATINGS FRONT

The front gross axle weight rating (GAWR) of the chassis shall be 21,500 pounds.

This front gross axle weight rating shall be adequate to carry the weight of the completed apparatus including all equipment and personnel.

## **GROSS AXLE WEIGHT RATINGS REAR**

The rear gross axle weight rating (GAWR) of the chassis shall be 33,000 pounds.

This rear gross axle weight rating shall be adequate to carry the weight of the completed apparatus including all equipment and personnel.

## **PUMP PROVISION**

The chassis shall include provisions to mount a drive line pump in the middle of the chassis, behind the cab, more commonly known as the midship location.

## **CAB STYLE**

The cab shall be a custom, fully enclosed, MFD model with a 10.00 inch raised roof over the driver, officer, and crew area, designed and built specifically for use as an emergency response vehicle by a company specializing in cab and chassis design for all emergency response applications. The cab shall be designed for heavy-duty service utilizing superior strength and capacity for the application of protecting the occupants of the vehicle. This style of cab shall offer up to eight (8) seating positions.

The cab shall incorporate a fully enclosed design with side wall roof supports, allowing for a spacious cab area with no partition between the front and rear sections of the cab. To provide a superior finish by reducing welds that fatigue cab metal; the roof, the rear wall and side wall panels shall be assembled using a combination of welds and proven industrial adhesives designed specifically for aluminum fabrication for construction.

The cab shall be constructed using multiple aluminum extrusions in conjunction with aluminum plate, which shall provide proven strength and the truest, flattest body surfaces ensuring less expensive paint repairs if needed. All aluminum welding shall be completed to the American Welding Society and ANSI D1.2-96 requirements for structural welding of aluminum.

All interior and exterior seams shall be sealed for optimum noise reduction and to provide the most favorable efficiency for heating and cooling retention.

The cab shall be constructed of 5052-H32 corrosion resistant aluminum plate. The cab shall incorporate tongue and groove fitted 6061-T6 0.13 & 0.19 inch thick aluminum extrusions for extreme duty situations. A single formed, one (1) piece extrusion shall be used for the "A" pillar, adding strength and rigidity to the cab as well as additional roll-over protection. The cab side walls and lower roof skin shall be 0.13 inch thick; the rear wall and raised roof skins shall be 0.09 inch thick; the front cab structure shall be 0.19 inch thick.

The exterior width of the cab shall be 94.00 inches wide with a minimum interior width of 88.00 inches. The overall cab length shall be 131.10 inches with 54.00 inches from the centerline of the front of the axle to the back of the cab.

The cab interior shall be designed to afford the maximum usable interior space and attention to ergonomics with hip and legroom while seated which exceeds industry standards. The crew cab floor shall be flat across the entire walking area for ease of movement inside the cab.

The cab shall offer an interior height of 57.50 inches from the front floor to the headliner in the non-raised roof area and a rear floor to headliner height of 65.00 inches in the raised roof area, at a minimum. The cab shall offer an interior measurement at the floor level from the rear of the engine tunnel to the rear wall of the cab of 49.88 inches. All interior measurements shall include the area within the interior trimmed surfaces and not to any unfinished surface.

The cab shall include a driver and officer area with two (2) cab doors large enough for personnel in full firefighting gear. The front doors shall offer a clear opening of 40.25 inches wide X 53.50 inches high, from the cab floor to the top of the door opening. The cab shall also include a crew area with up to two (2) cab doors, also large enough for personnel in full firefighting gear. The rear doors shall offer a clear opening of 32.25 inches wide X 61.00 inches high, from the cab floor to the top of the door opening.

The cab shall incorporate a progressive two (2) step configuration from the ground to the cab floor at each door opening. The progressive steps are vertically staggered and extend the full width of each step well allowing personnel in full firefighting gear to enter and exit the cab easily and safely.

The first step for the driver and officer area shall measure approximately 11.50 inches deep X 31.50 inches wide. The intermediate step shall measure approximately 8.50 inches deep X 33.00 inches wide. The height from the first step to the intermediate step and the intermediate step to the cab floor shall not exceed 11.00 inches.

The first step for the crew area shall measure approximately 11.50 inches deep X 21.50 inches wide. The intermediate step shall measure approximately 10.25 inches deep X 22.50 inches wide. The height from the first step to the intermediate step and the intermediate step to the cab floor shall not exceed 12.50 inches.

## **OCCUPANT PROTECTION**

The vehicle shall include the Advanced Protection System<sup>TM</sup> (APS) which shall secure belted occupants and increase the survivable space within the cab. The APS shall selectively deploy integrated systems to

protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

The system components shall include:

- Driver steering wheel airbag
- Driver dual knee air bags (patent pending) with energy management mounting (patent pending) and officer knee airbag.
- Large driver, officer, and crew area side curtain airbags
- APS advanced seat belt system retractor pre-tensioners tighten the seat belts around the
  occupants, securing the occupants in seats and load limiters play out some of the seat belt
  webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and
  neck injuries
- Heavy truck Restraints Control Module (RCM) receives inputs from the outboard sensors, selectively deploys APS systems, and records sensory inputs immediately before and during a detected qualifying event
- Integrated outboard crash sensors mounted at the perimeter of the vehicle detects a qualifying front or side impact event and monitors and communicates vehicle status and real time diagnostics of all critical subsystems to the RCM
- Fault-indicating Supplemental Restraint System (SRS) light on the driver's instrument panel

Frontal impact protection shall be provided by the outboard sensors and the RCM. In a qualifying front impact event the outboard sensors provide inputs to the RCM. The RCM activates the steering wheel airbag, driver side dual knee airbags (patent pending), officer side knee airbag, and advanced seat belts for each occupant in the cab.

The APS frontal impact system shall be independently tested to ensure occupant injury criteria does not exceed injury criteria defined in Federal Motor Vehicle Safety Standard (FMVSS) 208. Frontal impact into a rigid barrier at 25 mph shall be conducted by an independent third party test facility using belted 95<sup>th</sup> percentile Hybrid II test dummies.

Rollover, side impact, and ejection mitigation shall be provided by the outboard sensors and the RCM. In qualifying rollover or side impact events the outboard sensors provide inputs to the RCM. The RCM activates the side curtain airbags and advanced seat belts for each occupant in the cab. The RCM measures roll angle, lateral acceleration, and roll rate to determine if a rollover event or side impact event is imminent or occurring.

In the event of a qualifying offset or other non-frontal impact, the RCM shall determine and intelligently deploy the front impact protection system, the side impact protection system, or both front and side impact protection systems based on the inputs received from the outboard crash sensors.

The APS side impact system shall be independently tested to ensure occupant injury criteria does not exceed injury criteria defined in Federal Motor Vehicle Safety Standard (FMVSS) 214. Side impact from a moving barrier at 17 mph shall be conducted by an independent third party test facility using belted 50<sup>th</sup> percentile ES-2re test dummies.

## **CAB FRONT FASCIA**

The front cab fascia shall be constructed of 5052-H32 Marine Grade, 0.13 of an inch thick aluminum plate which shall be an integral part of the cab.

The cab fascia will encompass the entire front of the aluminum cab structure from the bottom of the windshield to the bottom of the cab and shall be the "Classic" design.

The front cab fascia shall include two (2) molded plastic modules on each side accommodating a total of up to four (4) Hi/Low beam headlights and two (2) turn signal lights or up to four (4) warning lights. A chrome plated molded plastic bezel shall be provided on each side around each set of four lamps.

#### FRONT GRILLE

The front fascia shall include a box style, 304 stainless steel front grille 44.45 inches wide X 33.50 inches high X 1.50 inches deep. The grille shall include a minimum free air intake of 732.00 square inches. The upper portion of the grille shall be hinged to provide service access behind the grille.

## **CAB UNDERCOAT**

There shall be a rubberized undercoating applied to the underside of the cab that provides abrasion protection, sound deadening and corrosion protection.

## **CAB SIDE DRIP RAIL**

There shall be a drip rail along the top radius of each cab side. The drip rails shall help prevent water from the cab roof running down the cab side.

#### **CAB PAINT EXTERIOR**

The cab shall be painted prior to the installation of glass accessories and all other cab trim to ensure complete paint coverage and the maximum in corrosion protection of all metal surfaces.

All metal surfaces on the entire cab shall be ground by disc to remove any surface oxidation or surface debris which may hinder the paint adhesion. Once the surface is machine ground a high quality acid etching of base primer shall be applied. Upon the application of body fillers and their preparation, the cab shall be primed with a coating designed for corrosion resistance and surface paint adhesion. The maximum thickness of the primer coat shall be 2.00 mils.

The entire cab shall then be coated with an intermediate solid or epoxy surfacing agent that is designed to fill any minor surface defects, provide an adhesive bond between the primer and the paint and improve the color and gloss retention of the color. The finish to this procedure shall be a sanding of the cab with 360 grit paper followed by sealing the seams with SEM brand seam sealer.

The cab shall then be painted the specific color designated by the customer with an acrylic urethane type system designed to retain color and resist acid rain and most atmospheric chemicals found on the fire ground or emergency scene. The paint shall have a minimum thickness of 2.00 mils, followed by a clear top coat not to exceed 2.00 mils. The entire cab shall then be baked at 180 degrees for one (1) hour to speed the curing process of the coatings.

## **CAB PAINT MANUFACTURER**

The cab shall be painted with PPG Industries paint.

## CAB PAINT PRIMARY/LOWER COLOR

The lower paint color shall be PPG FBCH 75075 Red.

## CAB PAINT SECONDARY/UPPER COLOR

The secondary/upper paint color shall be PPG FBCH 2185 white.

## **CAB PAINT EXTERIOR BREAKLINE**

The upper and lower paint shall meet at a breakline on the cab which shall be located approximately 1.00 inch below the door windows on each side of the cab. The breakline shall curve down at the front cab corners to approximately 5.00 inches below the windshields on the front of the cab.

#### **CAB PAINT PINSTRIPE**

Where the upper and lower paint colors meet a temporary 0.50 inch wide black pinstripe shall be applied over this break line to offer a more finished look prior to the final pinstripe being installed by the OEM.

## **CAB PAINT WARRANTY**

The cab and chassis shall be covered by a limited manufacturer paint warranty which shall be in effect for ten (10) years from the first owner's date of purchase or in service or the first 100,000 actual miles, whichever occurs first.

#### **CAB PAINT INTERIOR**

The visible interior cab structure surfaces shall be painted with a Zolatone #20-71 onyx black texture finish.

## **CAB ENTRY DOORS**

The cab shall include four (4) entry doors, two (2) front doors and two (2) crew doors designed for ease of entering and egress when outfitted with an SCBA. The doors shall be constructed of extruded aluminum with a nominal thickness of 0.13 inch. The exterior skins shall be constructed of 0.13 inch aluminum plate.

The doors shall include a double rolled style automotive rubber seal around the perimeter of each door frame and door edge which ensures a weather tight fit.

All door hinges shall be hidden within flush mounted cab doors for a pleasing smooth appearance and perfect fit along each side of the cab. Each door hinge shall be piano style with a 0.38 inch pin and shall be constructed of stainless steel.

## **CAB ENTRY DOOR TYPE**

All cab entry doors shall be full length in design to fully enclose the lower cab steps.

## **CAB INSULATION**

The cab ceiling and walls shall include 1.00 inch thick foam insulation. The insulation shall act as a barrier absorbing noise as well as assisting in sustaining the desired climate within the cab interior.

#### **CAB ROOF TRENCH**

The center section of the 10.00 inch raised roof shall include a 50.00 inch wide X 10.00 inch deep trench to accommodate the aerial device.

## **CAB STRUCTURAL WARRANTY**

The cab structure shall be warranted for a period of ten (10) years or one hundred thousand (100,000) miles which ever may occur first. Warranty conditions may apply and shall be listed in the detailed warranty document that shall be provided upon request.

#### **CAB TEST INFORMATION**

The cab shall have successfully completed the preload side impact, static roof load application and frontal impact without encroachment to the occupant survival space when tested in accordance with Section 4 of SAE J2420 COE Frontal Strength Evaluation Dynamic Loading Heavy Trucks, Section 5 of SAE J2422 Cab Roof Strength Evaluation Quasi –Static Loading Heavy Trucks and ECE R29 Uniform Provisions Concerning the Approval of Vehicles with regard to the Protection of the Occupants of the Cab of a Commercial Vehicles Annex 3 Paragraph 5.

The above tests have been witnessed by and attested to by an independent third party. The test results were recorded using cameras, high speed imagers, accelerometers and strain gauges. Documentation of the testing shall be provided upon request.

#### **ELECTRICAL SYSTEM**

The chassis shall include a single starting electrical system which shall include a 12 volt direct current Weldon brand of multiplexing system, suppressed per SAE J551. The wiring shall be appropriate gauge cross link with 311 degree Fahrenheit insulation. All SAE wires in the chassis shall be color coded and shall include the circuit number and function where possible. The wiring shall be protected by 275 degree Fahrenheit minimum high temperature flame retardant loom. All nodes and sealed Deutsch connectors shall be waterproof.

#### **MULTIPLEX DISPLAY**

The multiplex electrical system shall include a Weldon Vista IV Touchscreen display which shall be located on the left side of the dash in the switch panel. The Touchscreen display shall feature a full color LCD screen. The display shall include a message bar displaying the time of day, and important messages requiring acknowledgement by the user. There shall be virtual controls for the on-board diagnostics. The display screen shall be video ready for back- up cameras, thermal cameras, and DVD. A DIN type input connector ready for GPS interfacing shall be incorporated into the back of the display.

The Touchscreen display shall measure approximately 6.25 inches wide x 3.38 inches in height. The display shall offer varying fonts and background colors. The display shall be fully programmable to the needs of the customer and shall offer virtually infinite flexibility for screen configuration options.

## DATA RECORDING SYSTEM

The chassis shall have a Weldon Vehicle Data Recorder (VDR) system installed. The system shall be designed to meet NFPA 1901 and shall be integrated with the Weldon Multiplex electrical system. The following information shall be recorded:

- Vehicle Speed
- Acceleration
- Deceleration
- Engine Speed
- Engine Throttle Position
- ABS Event
- Seat Occupied Status
- Seat Belt Status
- Master Optical Warning Device Switch Position
- Time
- Date

Each portion of the data shall be recorded at the specified intervals and stored for the specified length of time to meet NFPA 1901 guidelines and shall be retrievable by connecting a laptop computer to the VDR system.

## **ACCESSORY POWER**

The electrical distribution panel shall include two (2) power studs. The studs shall be size #10 and each of the power studs shall be circuit protected with a fuse of the specified amperage. One (1) power stud shall be capable of carrying up to a 40 amp battery direct load. One (1) power stud shall be capable of carrying up to a 15 amp ignition switched load. The two (2) power studs shall share one (1) #10 ground stud.

## **AUXILIARY ACCESSORY POWER**

An auxiliary set of power and ground studs shall be provided and installed in the officer side under seat storage compartment. The power and ground studs shall be circuit protected with a 40 amp breaker. The studs shall be 0.38 inch diameter and be capable of carrying up to a 40 amp load switched with the master power switch.

#### EXTERIOR ELECTRICAL TERMINAL COATING

All terminals exposed to the elements will be sprayed with a high visibility protective rubberized coating to prevent corrosion.

#### **ENGINE**

The chassis engine shall be a Cummins ISL9 engine. The ISL9 engine shall be an in-line six (6) cylinder, four cycle diesel powered engine. The engine shall offer a rating of 450 horse power at 2100 RPM and shall be governed at 2200 RPM. The torque rating shall feature 1250 foot pounds of torque at 1400 RPM with 543 cubic inches (8.9 liters) of displacement.

The ISL9 engine shall feature a VGT<sup>TM</sup> Turbocharger, a high pressure common rail fuel system, fully integrated electronic controls with an electronic governor, and shall be EPA certified to meet the 2013 emissions standards using cooled exhaust gas recirculation and selective catalytic reduction technology.

The engine shall include an engine mounted combination full flow/by-pass oil filter with replaceable spin on cartridge for use with the engine lubrication system. The engine shall include Citgo brand Citgard 500, or equivalent SAE 15W40 CJ4 low ash engine oil which shall be utilized for proper engine lubrication.

A wiring harness shall be supplied ending at the back of the cab. The harness shall include a connector which shall allow an optional harness for the pump panel. The included circuits shall be provided for a tachometer, oil pressure, engine temperature, hand throttle, high idle and a PSG system. A circuit for J1939 data link shall also be provided at the back of the cab.

#### **CAB ENGINE TUNNEL**

The cab interior shall include an integrated engine tunnel constructed of 5052-H32 Marine Grade, 0.19 of an inch thick aluminum. The tunnel shall be a maximum of 41.50 inches wide X 25.50 inches high.

## DIESEL PARTICULATE FILTER CONTROLS

There shall be two (2) controls for the diesel particulate filter. One (1) control shall be for regeneration and one (1) control shall be for regeneration inhibit.

## ENGINE PROGRAMMING HIGH IDLE SPEED

The engine high idle control shall maintain the engine idle at approximately 1250 RPM when engaged.

## **ENGINE HIGH IDLE CONTROL**

The vehicle shall be equipped with an automatic high-idle speed control. It shall be pre-set so when activated, it will operate the engine at the appropriate RPM to increase alternator output. This device shall operate only when the master switch is activated and the transmission is in neutral with the parking brake set. The device shall disengage when the operator depresses the brake pedal, or the transmission is placed in gear, and shall be available to manually or automatically re-engage when the brake is released,

or when the transmission is placed in neutral. There shall be an indicator on the Vista display and control screen for the high idle speed control.

#### ENGINE PROGRAMMING ROAD SPEED GOVERNOR

The engine shall include programming which will govern the top speed of the vehicle.

## **AUXILIARY ENGINE BRAKE**

A compression brake, for the six (6) cylinder engine shall be provided. A cutout relay shall be installed to disable the compression brake when in pump mode or when an ABS event occurs. The engine compression brake shall activate upon 0% accelerator when in operation mode and actuate the vehicle's brake lights.

The engine shall utilize a variable geometry turbo (VGT) as an integrated auxiliary engine brake to offer a variable rate of exhaust flow, which when activated in conjunction with the compression brake shall enhance the engine's compression braking capabilities.

#### **AUXILIARY ENGINE BRAKE CONTROL**

An engine compression brake control device shall be included. The electronic control device shall monitor various conditions and shall activate the engine brake only if all of the following conditions are simultaneously detected:

- A valid gear ratio is detected.
- The driver has requested or enabled engine compression brake operation.
- The throttle is at a minimum engine speed position.
- The electronic controller is not presently attempting to execute an electronically controlled final drive gear shift.

The compression brake shall be controlled via an off/low/medium/high virtual button on the Vista display and control screen. The multiplex system shall remember and default to the last engine brake control setting when the vehicle is shut off and re-started.

#### ELECTRONIC ENGINE OIL LEVEL INDICATOR

The engine oil shall be monitored electronically and shall send a signal to activate a warning in the instrument panel when levels fall below normal. The warning shall activate in a low oil situation upon turning on the master battery and ignition switches without the engine running.

## **FLUID FILLS**

The front of the chassis shall accommodate fluid fill for the engine oil through the grille. This area shall also accommodate a check for the engine oil. The transmission, power steering, and coolant fluid fills and checks shall be under the cab. The windshield washer fill shall be accessible through the front left side mid step.

#### **ENGINE DRAIN PLUG**

The engine shall include an original equipment manufacturer installed oil drain plug.

## **ENGINE WARRANTY**

The Cummins engine shall be warranted for a period of five (5) years or 100,000 miles, whichever occurs first.

## REMOTE THROTTLE HARNESS

An apparatus interface wiring harness for the engine shall be supplied with the chassis. The harness shall include a connector for connection to the chassis harness which shall terminate in the left frame rail behind the cab for reconnection by the apparatus builder. The harness shall contain connectors for a Fire Research Total Control pressure governor and a multiplexed gauge. Separate circuits shall be included for pump controls, "Pump Engaged" and "OK to Pump" indicator lights, open compartment ground, start signal, park brake ground, ignition signal, master power, customer ignition, air horn solenoid switch, high idle switch and high idle indication light. The harness shall be designed for a side mount pump panel.

An apparatus interface wiring harness shall also be included which shall be wired to the cab harness interface connectors and shall incorporate circuits with relays to control pump functions. This harness shall control the inputs for the transmission lock up circuits, governor/hand throttle controls and dash display which shall incorporate "Pump Engaged" and "OK to Pump" indicator lights. The harness shall contain circuits for the apparatus builder to wire in a pump switch.

## ENGINE PROGRAMMING REMOTE THROTTLE

The engine ECM discreet wire remote throttle circuit will be turned on for use with a discreet wire based pump controller.

#### ENGINE PROGRAMMING IDLE SPEED

The engine low idle speed will be programmed at 700 rpm.

#### **ENGINE FAN DRIVE**

The engine cooling system fan shall incorporate a thermostatically controlled, Horton clutched type fan drive.

When the clutched fan is disengaged it shall facilitate improved vehicle performance, cab heating in cold climates, and fuel economy. The fan clutch design shall be fail safe so that if the clutch drive fails the fan shall engage to prevent engine overheating due to the fan clutch failure.

#### **ENGINE COOLING SYSTEM**

There shall be a heavy-duty aluminum cooling system designed to meet the demands of the emergency response industry. The cooling system shall have the capacity to keep the engine properly cooled under all conditions of road and pumping operations. The cooling system shall be designed and tested to meet or exceed the requirements specified by the engine and transmission manufacturer and all EPA requirements. The complete cooling system shall be mounted to isolate the entire system from vibration or stress. The individual cores of the cooling system shall be mounted in a manner to allow expansion and contraction at various rates without inducing stress into the adjoining cores.

The cooling system shall utilize a charge air cooler to radiator serial flow package that provides the maximum cooling capacity for the specified engine as well as serviceability. The main components shall include a surge tank, an air to air charge air cooler bolted to the front of the radiator, recirculation shields, a shroud, a fan, and required tubing.

The radiator shall be a down-flow design constructed with aluminum cores, plastic end tanks, and a steel frame. The radiator shall be equipped with a drain cock to drain the coolant for serviceability.

The cooling system shall include a one piece injection molded polymer eleven (11) blade fan with a fiberglass fan shroud.

The cooling system shall be equipped with a surge tank that is capable of removing entrained air from the system. The surge tank shall be equipped with a low coolant probe and sight glass to monitor the level of the coolant. The surge tank shall have a dual seal cap that meets the engine manufacturer's pressure requirements, and allows for expansion and recovery of coolant into a separate integral expansion chamber.

All radiator tubes shall be formed from aluminized steel tubing. Recirculation shields shall be installed where required to prevent heated air from reentering the cooling package and affecting performance.

The charge air cooler shall be a cross-flow design constructed completely of aluminum with cast tanks. All charge air cooler tubes shall be formed from aluminized steel tubing and installed with silicone hump hoses and stainless steel "constant torque" style clamps meeting the engine manufacturer's requirements.

#### ENGINE COOLING SYSTEM PROTECTION

The engine cooling system shall include a recirculation shield designed to act as a light duty skid plate below the radiator to provide additional protection for the engine cooling system from light impacts, stones, and road debris.

#### **ENGINE COOLANT**

The cooling package shall include Extended Life Coolant (ELC). The use of ELC provides longer intervals between coolant changes over standard coolants providing improved performance. The coolant shall contain a 50/50 mix of ethylene glycol and de-ionized water to keep the coolant from freezing to a temperature of -34 degrees Fahrenheit.

Proposals offering supplemental coolant additives (SCA) shall not be considered, as this is part of the extended life coolant makeup.

## ELECTRONIC COOLANT LEVEL INDICATOR

The instrument panel shall feature a low engine coolant indicator light which shall be located in the center of the instrument panel. An audible tone alarm shall also be provided to warn of a low coolant incident.

#### **ENGINE PUMP HEAT EXCHANGER**

A single bundle type coolant to water heat exchanger shall be installed between the engine and the radiator. The heat exchanger shall be designed to prohibit water from the pump from coming in contact with the engine coolant. This shall allow the use of water from the discharge side of the pump to assist in cooling the engine.

## **COOLANT HOSES**

The cooling system hoses shall be silicone heater hose with rubber hoses in the cab interior. The radiator hoses shall be formed silicone coolant hoses with formed aluminized steel tubing. All heater hose, silicone coolant hose, and tubing shall be secured with stainless steel constant torque band clamps.

# ENGINE AIR INTAKE FILTER AND RESTRICTION W/REPLACEABLE ELEMENT

The engine air intake system shall include an ember separator air intake filter which shall be located in the front of the cab behind the right hand side fascia. This filter shall protect the downstream air filter from embers using a combination of unique flat and crimped metal screens constructed into a corrosion resistant steel frame. This multilayered screen shall be designed to trap embers or allow them to burn out before passing through the pack, while creating only minimal air flow restriction through the system. Periodic cleaning or replacement of the screen shall be all that is required after installation.

The engine shall also include an air intake filter which shall be bolted to the frame and located under the front of the cab on the right hand side. The system shall utilize a replaceable dry type filter which ensures dust and debris remains safely contained inside the housing during operation via leak-tight seals. The service cover shall be located on the bottom of the housing, eliminating the chance of contaminating the air intake system during air filter service.

The air flow distribution and dust loading shall be uniform throughout the high-performance filter element, which shall result in pressure differential for improved horsepower and fuel economy. The air intake ember separator shall be mounted within easy access via a hinged panel behind the right hand side headlight module. The air intake system shall include a restriction indicator light in the warning light cluster on the instrument panel, which shall activate when the air cleaner element requires replacement.

## AIR INTAKE PROTECTION

A light duty skid plate shall be supplied for the engine air intake system below the right front side of the cab. The skid plate shall provide protection for the air intake system from light impacts, stones, and road debris.

## **ENGINE EXHAUST SYSTEM**

The exhaust system shall include a diesel particulate filter (DPF), a diesel oxidation catalyst, and a selective catalytic reduction (SCR) catalyst to meet current EPA standards. The selective catalytic reduction catalyst utilizes a diesel exhaust fluid solution consisting of urea and purified water to convert NOx into nitrogen, water, and trace amounts of carbon dioxide. The solution shall be injected into the system through the decomposition tube between the DPF and SCR.

The system shall utilize 0.07 inch thick stainless steel exhaust tubing between the engine turbo and the DPF. Zero leak clamps seal all system joints between the turbo and DPF.

The DPF, the decomposition tube, and the SCR canister through the end of the tailpipe shall be connected with zero leak clamps. The discharge shall terminate horizontally on the right side of the vehicle ahead of the rear tires.

The exhaust system shall be mounted below the frame in the outboard position with the SCR canister in line rearward of the DPF.

## DIESEL EXHAUST FLUID TANK

The exhaust system shall include a molded cross linked polyethylene tank for Diesel Exhaust Fluid (DEF). The tank shall have a capacity of six (6) usable gallons and shall be mounted on the left hand side of the chassis frame behind the batteries below the frame.

The DEF tank shall be designed with capacity for expansion in case of fluid freezing. Engine coolant, which shall be thermostatically controlled, shall be run through lines in the tank to help prevent the DEF from freezing and to provide a means of thawing the fluid if it should become frozen.

The tank fill tube shall be routed under the rear of the cab with the fill neck and splash guard accessible in the top rear step.

## **ENGINE EXHAUST ACCESSORIES**

An exhaust temperature mitigation device shall be shipped loose for installation by the body manufacturer on the vehicle. The temperature mitigation device shall lower the temperature of the exhaust by combining ambient air with the exhaust gasses at the exhaust outlet.

#### **ENGINE EXHAUST WRAP**

The exhaust tubing between the engine turbo and the diesel particulate filter (DPF) shall be wrapped with a thermal cover in order to retain the necessary heat for DPF regeneration. The exhaust wrap shall also help protect surrounding components from radiant heat which can be transferred from the exhaust.

## **TRANSMISSION**

The drive train shall include an Allison model EVS 3000 torque converting, automatic transmission which shall include electronic controls. The transmission shall feature two (2) 10-bolt PTO pads located on the converter housing.

The transmission shall include two (2) internal oil filters and Castrol TranSynd<sup>TM</sup> synthetic TES 295 transmission fluid which shall be utilized in the lubrication of the EVS transmission. An electronic oil level sensor shall be included with the readout located in the shift selector.

The transmission gear ratios shall be:

1st 3.49:1 2nd 1.86:1 3rd 1.41:1 4th 1.00:1 5th 0.75:1 6th 0.65:1 (if applicable)

Rev 5.03:1

## TRANSMISSION MODE PROGRAMMING

The transmission, upon start-up, will automatically select a four (4) speed operation. The fifth speed over drive shall be available with the activation of the mode button on the shifting pad.

## TRANSMISSION FEATURE PROGRAMMING

The Allison Gen V-E transmission EVS group package number 127 shall contain the 198 vocational package in consideration of the duty of this apparatus as a pumper. This package shall incorporate an automatic neutral with selector override. This feature commands the transmission to neutral when the park brake is applied, regardless of drive range requested on the shift selector. This requires re-selecting drive range to shift out of neutral for the override.

This package shall be coupled with the use of a split shaft PTO and incorporate pumping circuits. These circuits shall be used allowing the vehicle to operate in the fourth range lockup while operating the pump mode due to the 1 to 1 ratio through the transmission, therefore the output speed of the engine is the input speed to the pump. The pump output can be easily calculated by using this input speed and the drive ratio of the pump itself to rate the gallons of water the pump can provide.

A transmission interface connector shall be provided in the cab. This package shall contain the following input/output circuits to the transmission control module. The Gen V-E transmission shall include prognostic diagnostic capabilities. These capabilities shall include the monitoring of the fluid life, filter change indication, and transmission clutch maintenance.

Function ID	Description	Wire assignment
Inputs		
C	PTO Request	142
J	Fire Truck Pump Mode (4th Lockup)	122 / 123
Outputs		
C	Range Indicator	145 (4th)
G	PTO Enable Output	130
	Signal Return	103

## TRANSMISSION SHIFT SELECTOR

An Allison pressure sensitive range selector touch pad shall be provided and located to the right of the driver within clear view and easy reach. The shift selector shall have a graphical Vacuum Florescent Display (VFD) capable of displaying two lines of text. The shift selector shall provide mode indication and a prognostic indicator (wrench symbol) on the digital display. The prognostics monitor various operating parameters and shall alert you when a specific maintenance function is required.

## ELECTRONIC TRANSMISSION OIL LEVEL INDICATOR

The transmission fluid shall be monitored electronically and shall send a signal to activate a warning in the instrument panel when levels fall below normal.

#### TRANSMISSION PRE-SELECT WITH AUXILIARY BRAKE

When the auxiliary brake is engaged, the transmission shall automatically shift to second gear to decrease the rate of speed assisting the secondary braking system and slowing the vehicle.

## TRANSMISSION COOLING SYSTEM

The transmission shall include a water to oil cooler system located in the cooling loop between the radiator and the engine. The transmission cooling system shall meet all transmission manufacturer requirements. The transmission cooling system shall feature continuous flow of engine bypass water to maintain uninterrupted transmission cooling.

## TRANSMISSION DRAIN PLUG

The transmission shall include an original equipment manufacturer installed oil drain plug.

## TRANSMISSION WARRANTY

The Allison EVS series transmission shall be warranted for a period of five (5) years with unlimited mileage. Parts and labor shall be included in the warranty.

## **LH PTO**

A Spartan supplied ten (10) bolt standard duty clutched drive PTO shall be installed on the transmission. Installation shall include mounting of the PTO and wiring the unit with a control switch.

#### LH PTO MODEL

A ten (10) bolt Chelsea model 278-XSFJP-B3RA heavy duty transmission driven PTO shall be installed. The clutched shifted PTO is designed specifically for the Allison world transmission and shall provide torque ranges from 250 to 335 pound feet.

#### PTO LOCATION

The transmission driven power take off (PTO) shall be mounted in the 9:00 o'clock position.

## **PTO PROGRAMMING**

The power take off shall be programmed for operator control such that it shall only engage at or below 900 RPM and operate in a range up to 4000 RPM. The PTO programming shall provide for automatic disengagement set at a specified engine speed of 4000 RPM which shall protect equipment driven from the power take off.

## PTO CONTROL

The left hand power take off shall be controlled by the transmission and shall be active in the neutral position only. It will use a virtual button on the Vista display and control screen with text messages.

"Aerial Off" is displayed when switch is off. "Aerial On" is displayed when the switch is turned on. "Aerial Active" is displayed when the switch is on with positive engagement of the power take off.

Required operating conditions for enabling this function are:

- Throttle position is low
- Engine speed is within customer modifiable constant limits
- Output speed is within customer modifiable constant limits
- Park brake set

Transmission position to be in neutral

## **DRIVELINE**

All drivelines shall be heavy duty metal tube and equipped with Spicer 1710 series universal joints. The shafts shall be dynamically balanced prior to installation to alleviate future vibration. In areas of the driveline where a slip shaft is required, the splined slip joint shall be coated with Glide Coat<sup>®</sup>.

#### MIDSHIP PUMP / GEARBOX

A temporary jackshaft driveline shall be installed by the chassis manufacturer to accommodate the midship split shaft pump as specified by the apparatus manufacturer.

## MIDSHIP PUMP / GEARBOX MODEL

The midship pump/gearbox provisions shall be for a Hale QMAX-XS pump.

#### MIDSHIP PUMP GEARBOX DROP

The Hale pump gearbox shall have an "L" (long) drop length.

## MIDSHIP PUMP RATIO

The ratio for the midship pump shall be 2.28:1 (23).

#### MIDSHIP PUMP LOCATION C/L SUCTION TO C/L REAR AXLE

The midship pump shall be located so the dimension from the centerline of the suction to the centerline of the rear axle is 121.00 inches.

#### FUEL FILTER/WATER SEPARATOR

The fuel system shall have a Fleetguard FS1003 fuel filter/water separator as a primary filter. The fuel filter shall have a drain valve.

A water in fuel sensor shall be provided and wired to an instrument panel lamp and audible alarm to indicate when water is present in the fuel/water separator.

A secondary fuel filter shall be included as approved by the engine manufacturer.

#### **FUEL LINES**

The fuel system supply and return lines installed from the fuel tank to the engine shall be reinforced nylon tubing rated for diesel fuel. The fuel lines shall be brown in color and connected with brass fittings.

## **ELECTRIC FUEL PRIMER**

Integral to the engine assembly is an electric lift pump that serves the purpose of pre-filter fuel priming.

#### **FUEL TANK**

The fuel tank shall have a capacity of fifty (50) gallons and shall measure 35.00 inches in width X 15.00 inches in height X 24.00 inches in length. The baffled tank shall be made of 14 gauge aluminized steel. The exterior of the tank shall be painted with a PRP Corsol<sup>TM</sup> black anti-corrosive exterior metal treatment finish. This results in a tank which offers the internal and external corrosion resistance.

The tank shall have a vent port to facilitate venting to the top of the fill neck for rapid filling without "blow-back" and a roll over ball check vent for temperature related fuel expansion and draw.

The tank is designed with dual draw tubes and sender flanges. The tank shall have 2.00 inch NPT fill ports for right or left hand fill. A 0.50 inch NPT drain plug shall be centered in the bottom of the tank.

The fuel tank shall be mounted below the frame, behind the rear axle. Two (2) three-piece strap hanger assemblies with "U" straps bolted midway on the fuel tank front and rear shall be utilized to allow the tank to be easily lowered and removed for service purposes. Rubber isolating pads shall be provided between the tank and the upper tank mounting brackets. Strap mounting studs through the rail, hidden behind the body shall not be acceptable.

#### **FUEL TANK FILL PORT**

The fuel tank fill ports shall be offset with the left fill port located in the rearward position and the right fill port located in the middle position on the fuel tank.

## FUEL TANK SERVICEABILTY PROVISIONS

The chassis fuel lines shall have additional length provided so the tank can be easily lowered and removed for service purposes. The additional 8.00 feet of length shall be located above the fuel tank and shall be coiled and secured. The fuel line fittings shall be pointed towards the right side (curbside) of the chassis.

#### FRONT AXLE

The front axle shall be a Meritor Easy Steer Non drive front axle, model number MFS-20. The axle shall include a 3.74 inch drop and a 71.00 inch king pin intersection (KPI). The axle shall include a conventional style hub with a standard knuckle. The weight capacity for the axle shall be rated to 21,500 pounds FAWR.

## FRONT AXLE WARRANTY

The front axle shall be warranted by Meritor for two (2) years with unlimited miles under the general service application. Details of the Meritor warranty are provided on the PDF document attached to this option.

## FRONT WHEEL BEARING LUBRICATION

The front axle wheel bearings shall be lubricated with oil. The oil level can be visually checked via clear inspection windows in the front axle hubs.

## FRONT SHOCK ABSORBERS

Two (2) Bilstein inert, nitrogen gas filled shock absorbers shall be provided and installed as part of the front suspension system. The shocks shall be a monotubular design and fabricated using a special extrusion method, utilizing a single blank of steel without a welded seam, achieving an extremely tight peak-to-valley tolerance and maintains consistent wall thickness. The monotubular design shall provide superior strength while maximizing heat dissipation and shock life.

The ride afforded through the use of a gas shock is more consistent and shall not deteriorate with heat, the same way a conventional oil filled hydraulic shock would.

The Bilstein front shocks shall include a digressive working piston assembly allowing independent tuning of the compression and rebound damping forces to provide optimum ride and comfort without compromise. The working piston design shall feature fewer parts than most conventional twin tube and "road sensing" shock designs and shall contribute to the durability and long life of the Bilstein shock absorbers.

Proposals offering the use of conventional twin tube or "road sensing" designed shocks shall not be considered.

## FRONT SUSPENSION

The front suspension shall include a nine (9) leaf spring pack in which the longest leaf measures 54.00 inch long and 4.00 inches wide and shall include a military double wrapped front eye. Both spring eyes shall have a case hardened threaded bushing installed with lubrication counter bore and lubrication land off cross bore with grease fitting. The spring capacity shall be rated at 21,500 pounds.

#### STEERING COLUMN/ WHEEL

The cab shall include a Douglas Autotech steering column which shall include a seven (7) position tilt, a 2.25 inch telescopic adjustment, and an 18.00 inch, four (4) spoke steering wheel located at the driver's position. The steering wheel shall be covered with black polyurethane foam padding.

The steering column shall contain a horn button, self-canceling turn signal switch, four-way hazard switch and headlamp dimmer switch.

#### **POWER STEERING PUMP**

The hydraulic power steering pump shall be a TRW PS and shall be gear driven from the engine. The pump shall be a balanced, positive displacement, sliding vane type.

#### ELECTRONIC POWER STEERING FLUID LEVEL INDICATOR

The power steering fluid shall be monitored electronically and shall send a signal to activate an audible alarm and visual warning in the instrument panel when fluid level falls below normal.

#### FRONT AXLE CRAMP ANGLE

The chassis shall have a front axle cramp angle of 48-degrees to the left and 44-degrees to the right.

#### **POWER STEERING GEAR**

The power steering gear shall be a TRW model TAS 65 with an assist cylinder.

#### **CHASSIS ALIGNMENT**

The chassis frame rails shall be measured to insure the length is correct and cross checked to make sure they run parallel and are square to each other. The front and rear axles shall be laser aligned. The front tires and wheels shall be aligned and toe-in set on the front tires by the chassis manufacturer.

## **REAR AXLE**

The rear axle shall be a Meritor model RS-30-185 single drive axle. The axle shall include precision forged, single reduction differential gearing, and shall have a fire service rated capacity of 33,000 pounds.

The axle shall be built of superior construction and quality components to provide the rugged dependability needed to stand up to the fire industry's demands. The axle shall include rectangular shaped, hot-formed housing with a standard wall thickness of 0.56 of an inch for extra strength and rigidity and a rigid differential case for high axle strength and reduced maintenance.

The axle shall have heavy-duty Hypoid gearing for longer life, greater strength and quieter operation. Industry-standard wheel ends for compatibility with both disc and drum brakes, and unitized oil seal technology to keep lubricant in and help prevent contaminant damage will be used.

#### **REAR AXLE WARRANTY**

The rear axle shall be warranted by Meritor for two (2) years with unlimited miles under the general service application. Details of the Meritor warranty are provided on the PDF document attached to this option.

#### REAR AXLE DIFFERENTIAL LUBRICATION

The rear axle differential shall be lubricated with oil.

## REAR WHEEL BEARING LUBRICATION

The rear axle wheel bearings shall be lubricated with oil.

#### **VEHICLE TOP SPEED**

The top speed of the vehicle shall be approximately 60 MPH +/-2 MPH at governed engine RPM.

## **REAR SUSPENSION**

The single rear axle shall feature a Reyco 79KB suspension which shall offer a vari-rate, self-leveling captive slipper type conventional multi-leaf spring suspension with 57.50 inch X 3.00 inch springs. One (1) adjustable and one (1) fixed torque rod shall be provided.

A helper spring shall be provided in addition to the standard spring pack to help prevent vehicle sway during aggressive cornering.

The rear suspension capacity shall be rated at 21,000 to 33,000 pounds.

## FRONT TIRE

The front tires shall be Michelin 425/65R22.5 "L" tubeless radial XFE regional tread.

The front tire stamped load capacity shall be 22,800 pounds per axle with a speed rating of 65 miles per hour when properly inflated to 120 pounds per square inch.

The Michelin Tire Intermittent Service Rating load capacity shall be 24,400 pounds per axle with a speed rating of up to 75 miles per hour when properly inflated to 120 pounds per square inch. The Michelin Intermittent Service Rating limits the operation of the emergency vehicle to one (1) hour of loaded travel with a one (1) hour cool down prior to another loaded run.

## **REAR TIRE**

The rear tires shall be Michelin 315/80R-22.5 20PR "L" tubeless radial XDN2 Grip all weather tread.

The rear tire stamped load capacity shall be 33,080 pounds per axle with a speed rating of 75 miles per hour when properly inflated to 130 pounds per square inch.

The Michelin Tire Intermittent Service Rating load capacity shall be 33,080 pounds per axle with a speed rating of 75 miles per hour when properly inflated to 130 pounds per square inch. The Michelin Intermittent Service Rating limits the operation of the emergency vehicle to one (1) hour of loaded travel with a one (1) hour cool down prior to another loaded run.

## **REAR AXLE RATIO**

The rear axle ratio shall be 5.86:1.

#### TIRE PRESSURE INDICATOR

There shall be a RealWheels Tire Watch polished stainless steel electronic LED valve caps that shall illuminate with a red LED when tire pressure drops 8 psi. The valve caps are self-calibrating and set to the pressure of the tire upon installation.

## FRONT WHEEL

The front wheels shall be Alcoa hub piloted, 22.50 inch X 12.25 inch LvL One™ polished aluminum wheels. The hub piloted mounting system shall provide easy installation and shall include two-piece flange nuts. The wheels shall feature one-piece forged strength and a polished finish that lasts.

#### **REAR WHEEL**

The rear wheels shall be Alcoa hub piloted, heavy duty, 22.50 inches X 9.00 inches LvL One<sup>TM</sup> polished aluminum wheels. Each outer wheel shall have a clean buffed aluminum finish on the each wheel interior and exterior. The hub piloted mounting system shall provide easy installation and shall include two-piece flange nuts.

## **BALANCE WHEELS AND TIRES**

All of the wheels and tires, including any spare wheels and tire assemblies, shall be dynamically balanced.

#### WHEEL TRIM

The front wheels shall include stainless steel lug nut covers and stainless steel baby moons shipped loose with the chassis for installation by the apparatus builder. The baby moons shall have cutouts for oil seal viewing when applicable.

The rear wheels shall include stainless steel lug nut covers and band mounted spring clip stainless steel high hats shipped loose with the chassis for installation by the apparatus builder.

The lug nut covers, baby moons, and high hats shall be RealWheels® brand constructed of 304L grade, non-corrosive stainless steel with a mirror finish. Each wheel trim component shall meet D.O.T. certification.

## **BRAKE SYSTEM**

A rapid build-up air brake system shall be provided. The air brakes shall include a two (2) air tank, three (3) reservoir system with a total of 4152 cubic inch of air capacity. A floor mounted treadle valve shall be mounted inside the cab for graduated control of applying and releasing the brakes. An inversion valve shall be installed to provide a service brake application in the unlikely event of primary air supply loss. All air reservoirs provided on the chassis shall be labeled for identification.

The rear axle spring brakes shall automatically apply in any situation when the air pressure falls below 25 PSI and shall include a mechanical means for releasing the spring brakes when necessary. An audible alarm shall designate when the system air pressure is below 60 PSI.

A four (4) sensor, four (4) modulator Anti-lock Braking System (ABS) shall be installed on the front and rear axles in order to prevent the brakes from locking or skidding while braking during hard stops or on icy or wet surfaces. This in turn shall allow the driver to maintain steering control under heavy braking and in most instances, shorten the braking distance. The electronic monitoring system shall incorporate diagonal circuitry which shall monitor wheel speed during braking through a sensor and tone ring on each wheel. A dash mounted ABS lamp shall be provided to notify the driver of a system malfunction. The ABS system shall automatically disengage the auxiliary braking system device when required. The speedometer screen shall be capable of reporting all active defaults using PID/SID and FMI standards.

Additional safety shall be accommodated through Automatic Traction Control (ATC) which shall be installed on the single rear axle. The ATC system shall apply the ABS when the drive wheels loose traction. The system shall scale the electronic engine throttle back to prevent wheel spin while accelerating on ice or wet surfaces.

A virtual style switch shall be provided and properly labeled "mud/snow". When the switch is pressed once, the system shall allow a momentary wheel slip to obtain traction under extreme mud and snow conditions. During this condition the ATC light shall blink continuously notifying the driver of activation. Pressing the switch again shall deactivate the mud/snow feature.

The Electronic Stability Control (ESC) unit is a functional extension of the electronic braking system. It is able to detect any skidding of the vehicle about its vertical axis as well as any rollover tendency. The control unit comprises an angular-speed sensor that measures the vehicle's motion about the vertical axis, caused, for instance, by cornering or by skidding on a slippery road surface. An acceleration sensor measures the vehicle's lateral acceleration. The Controller Area Network (CAN) bus provides information on the steering angle. On the basis of lateral acceleration and steering angle, an integrated microcontroller calculates a theoretical angular speed for the stable vehicle condition.

## FRONT BRAKES

The front brakes shall be Meritor EX225 Disc Plus disc brakes with 17.00 inch vented rotors.

## **REAR BRAKES**

The rear brakes shall be Meritor 16.50 inch X 8.63 inch S-cam drum type. The brakes shall feature a cast iron shoe.

#### **PARK BRAKE**

Upon application of the push-pull valve in the cab, the rear brakes will engage via mechanical spring force. This is accomplished by dual chamber rear brakes, satisfying the FMVSS parking brake requirements.

In addition to the mechanical rear brake engagement, the front service brakes will also engage via air pressure, providing additional braking capability.

## PARK BRAKE CONTROL

A Meritor-Wabco manual hand control push-pull style valve shall operate the parking brake system. The control shall be yellow in color.

The parking brake actuation valve shall be mounted on the center of the tunnel within easy access of both the driver and officer positions.

#### REAR BRAKE SLACK ADJUSTERS

Haldex rear brake automatic slack adjusters shall be installed on the axle.

#### **AIR DRYER**

The brake system shall include a Wabco System Saver 1200 air dryer with an integral heater with a Metri-Pack sealed connector. The air dryer incorporates an internal turbo cutoff valve that closes the path between the air compressor and air dryer purge valve during the compressor "unload" cycle. The turbo cutoff valve allows purging of moisture and contaminants without the loss of turbo boost pressure. The air dryer shall be mounted behind the battery box on the left hand side.

## FRONT BRAKE CHAMBERS

The front brakes shall be provided with MGM type 24 long stroke brake chambers.

## **REAR BRAKE CHAMBERS**

The rear axle shall include TSE 30/36 brake chambers which shall convert the energy of compressed air into mechanical force and motion. This shall actuate the brake camshaft, which in turn shall operate the foundational brake mechanism forcing the brake shoes against the brake drum. The TSE Type 36 brake chamber has a 36.00 square inch effective area.

## AIR COMPRESSOR

The air compressor provided for the engine shall be a Wabco® SS318 single cylinder pass-through drive type compressor which shall be capable of producing 18.7 CFM at 1200 engine RPMs. The air compressor shall feature a higher delivery efficiency translating to more air delivery per horsepower absorbed. The compressor shall include an aluminum cylinder head which shall improve cooling, reduce weight and decrease carbon formation. Superior piston and bore finishing technology shall reduce oil consumption and significantly increasing the system component life.

#### **AIR GOVERNOR**

An air governor shall be provided to control the cut-in and cut-out pressures of the engine mounted air compressor. The governor shall be calibrated to meet FMVSS requirements. The air governor shall be located on the air dryer bracket on the left frame rail behind the battery box.

#### **MOISTURE EJECTORS**

A heated, automatic moisture ejector with a manual drain provision shall be installed on the wet tank of the air supply system. Automatic moisture ejectors with a manual drain provision shall be installed on all remaining reservoirs of the air supply system.

#### **AIR SUPPLY LINES**

The air system on the chassis shall be plumbed with color coded reinforced nylon tubing air lines. The primary (rear) brake line shall be green, the secondary (front) brake line red, the parking brake line orange and the auxiliary (outlet) will be blue.

Brass compression type fittings shall be used on the nylon tubing. All drop hoses shall include fiber reinforced neoprene covered hoses.

#### AIR INLET CONNECTION

An air connection for the shoreline air inlet shall be supplied.

## AIR INLET LOCATION

The air inlet shall be installed in the left hand side lower front step in the forward position.

## PLUMBING AIR INLET CONNECTION

The air inlet connector shall be plumbed to the air system with a check valve to prevent air from escaping through the inlet connector.

## AIR INLET/ OUTLET FITTING TYPE

The air connector supplied shall be a 0.25 inch size Tru-Flate Interchange style manual connection which is compatible with Milton 'T' style, Myers 0.25 inch Automotive style and Parker 0.25 inch 10 Series connectors.

#### **AIR TANK SPACERS**

There shall be spacers included with the air tank mounting. The spacers shall move the air tanks 1.50 inches inward towards the center of the chassis. This shall provide clearance between the air tanks and the frame for body U-bolt clearance.

#### **REAR AIR TANK MOUNTING**

If a combination of wheel base, air tank quantity, or other requirements necessitate the location of one or more air tanks to be mounted rear of the fuel tank, these tank(s) will be mounted perpendicular to frame.

#### **WHEELBASE**

The chassis wheelbase shall be 207.00 inches.

#### **REAR OVERHANG**

The chassis rear overhang shall be 101.50 inches.

#### **FRAME**

The frame shall consist of double rails running parallel to each other with cross members forming a ladder style frame. The frame rails shall be formed in the shape of a "C" channel, with the outer rail measuring 10.25 inches high X 3.50 inches deep upper and lower flanges X 0.38 inches thick with an inner channel of 9.44 inches high X 3.13 inches deep and 0.38 inches thick. Each rail shall be constructed of 110,000 psi minimum yield high strength low alloy steel. Each double rail section shall be rated by a Resistance Bending Moment (RBM) minimum of 3,213,100 inch pounds and have a minimum section modulus of 29.21 cubic inches. The frame shall measure 35.00 inches in width.

Proposals calculating the frame strength using the "box method" shall not be considered.

Proposals including heat treated rails shall not be considered. Heat treating frame rails produces rails that are not uniform in their mechanical properties throughout the length of the rail. Rails made of high strength, low alloy steel are already at the required yield strength prior to forming the rail.

A minimum of seven (7) fully gusseted 0.25 inch thick cross members shall be installed. The inclusion of the body mounting, or bumper mounting shall not be considered as a cross member. The cross members shall be attached using zinc coated grade 8 fasteners. The bolt heads shall be flanged type, held in place by distorted thread flanged lock nuts. Each cross member shall be mounted to the frame rails utilizing a minimum of 0.25 inch thick gusset reinforcement plates at all corners balancing the area of force throughout the entire frame.

Any proposals not including additional reinforcement for each cross member shall not be considered.

All relief areas shall be cut in with a minimum 2.00 inch radius at intersection points with the edges ground to a smooth finish to prevent a stress concentration point.

The frame and cross members shall carry a lifetime warranty to the original purchaser. A copy of the frame warranty shall be made available upon request.

Proposals offering warranties for frames not including cross members shall not be considered.

## FRAME WARRANTY

The frame and cross members shall carry a limited lifetime warranty to the original purchaser. The warranty shall include conditional items listed in the detailed warranty document which shall be provided upon request.

#### FRAME CLEAR AREA

The chassis frame shall be left clear of chassis mounted components between the centerline of chassis and the left hand frame rail from 34.00 inches forward of the centerline of rear axle to 46.00 inches forward of the centerline of rear axle for OEM installed components.

#### FRAME PAINT

The frame shall be powder coated black prior to any attachment of components.

All powder coatings, primers and paint shall be compatible with all metals, pretreatments and primers used. The cross hatch adhesion test per ASTM D3359 shall not have a fail of more than ten (10) squares. The pencil hardness test per ASTM D3363 shall have a final post-curved pencil hardness of H-2H. The direct impact resistance test per ASTM D2794 shall have an impact resistance of 120.00 inches per pound at 2 mils.

Any proposals offering painted frame with variations from the above process shall not be accepted. The film thickness of vendor supplied parts shall also be sufficient to meet the performance standards as stated above.

#### FRONT BUMPER

A one piece, two (2) rib wrap-around style, polished stainless steel front bumper shall be provided. The material shall be 10 gauge 304 stainless steel, 12.00 inches high and 99.00 inches wide.

## FRONT BUMPER EXTENSION LENGTH

The front bumper shall be extended approximately 24.00 inches ahead of the cab.

## FRONT BUMPER EXTENSION FRAME WIDTH

The front bumper extension frame shall feature an overall width of 48.25 inches.

## FRONT BUMPER SUCTION PROVISION

The bumper apron shall include a 5.00 inch stainless steel pipe intended for use as a suction intake for the pump. The suction pipe shall be routed from the right hand front bumper area to the area rear of the front axle near the back of the cab.

The front of the suction pipe shall be designed to extend vertically 1.50 inches above the top surface of the bumper in the right hand outboard position.

The forward end of the suction pipe shall be finished with a 5.00 inch National Pipe Thread (NPT). The rear of the suction shall include a Victaulic groove for connecting to the pump plumbing. The suction pipe shall also include a 0.50 inch NPT port intended as a primer assist connection.

The apparatus manufacturer shall plumb the suction pipe to the pump and shall provide all valves as required.

#### FRONT BUMPER APRON

The 24.00 inch extended front bumper shall include an apron constructed of 0.19 inch thick embossed aluminum tread plate.

The apron shall be installed between the bumper and the front face of the cab affixed using stainless steel bolts attaching the apron to the top bumper flange.

#### FRONT BUMPER COMPARTMENT CENTER

The front bumper shall include a hose tray compartment in the bumper apron located in the center that shall measure 58.00 inches wide X 6.00 inches deep. The compartment shall be constructed of 0.13 inch 5052-H32 grade aluminum and shall include drain holes in the bottom corners to allow excess moisture to escape. The compartment shall include a cover constructed of 0.19 inch thick bright embossed aluminum tread plate.

## FRONT BUMPER COMPARTMENT COVER HARDWARE

The front bumper compartment shall include a 7.00 inch stainless lift handle at the top center of the compartment lid. Gas cylinder stays shall hold the cover open. The cover shall held in the closed position via two (2) pull to release rubber "T" style hold down handles located one (1) at each end of the cover.

#### **MECHANICAL SIREN**

The front bumper shall include an electro mechanical Federal Q2B<sup>TM</sup> siren, which shall be streamlined, chrome-plated and shall produce 123 decibels of sound at 10.00 feet. The Q2B<sup>TM</sup> siren produces a distinctive warning sound that is recognizable at long distances. A unique clutch design provides a longer coast down sound while reducing the amp draw to 100 amps. The siren shall measure 10.50 inches wide X 10.00 inches high X 14.00 inches deep.

## MECHANICAL SIREN LOCATION

The siren shall be pedestal mounted on the bumper apron on the furthest outboard section of the bumper on the driver side.

## **AIR HORN**

The chassis shall include two (2) Hadley brand E-Tone air horns which shall measure 24.00 inches long with a 6.00 inch round flare. The air horns shall be trumpet style with a chrome finish on the exterior and a painted finish deep inside the trumpet.

## **AIR HORN LOCATION**

The air horns shall be recess mounted in the front bumper fascia between the frame rails in the right and left outboard positions.

#### AIR HORN RESERVOIR

One (1) air reservoir, with a 1200 cubic inch capacity, shall be installed on the chassis to act as a supply tank for operating air horns. The reservoir shall be isolated with a 90 PSI pressure protection valve on the reservoir supply side to prevent depletion of the air to the air brake system.

## **ELECTRONIC SIREN SPEAKER**

The bumper shall include two (2) Cast Products Inc. model SA4301, 100 watt speakers which shall be recess mounted within the bumper fascia. Each speaker shall measure 6.20 inches tall X 7.36 inches wide X 3.06 inches deep. Each speaker shall include a flat mounting flange which shall be polished aluminum.

## **ELECTRONIC SIREN SPEAKER LOCATION**

The two (2) electronic siren speakers shall be located on the front bumper face between the frame rails in the right and left side inboard positions.

## FRONT BUMPER TOW HOOKS

Two (2) heavy duty chrome plated tow hooks shall be installed below the front bumper, forward position and bolted directly to the outside of each chassis frame rail with grade 8 bolts.

#### **CAB TILT SYSTEM**

The entire cab shall be capable of tilting approximately 45-degrees to allow for easy maintenance of the engine and transmission. The cab tilt pump assembly shall be located on the right side of the chassis above the battery box.

The electric-over-hydraulic lift system shall include an ignition interlock and red cab lock down indicator lamp on the tilt control which shall illuminate when holding the "Down" button to indicate safe road operation.

It shall be necessary to activate the master battery switch and set the parking brake in order to tilt the cab. As a third precaution the ignition switch must be turned off to complete the cab tilt interlock safety circuit.

Two (2) spring-loaded hydraulic hold down hooks located outboard of the frame shall be installed to hold the cab securely to the frame. Once the hold-down hooks are set in place, it shall take the application of pressure from the hydraulic cab tilt lift pump to release the hooks.

Two (2) cab tilt cylinders shall be provided with velocity fuses in each cylinder port. The cab tilt pivots shall be 1.90 inch ball and be anchored to frame brackets with 1.25 inch diameter studs.

A steel safety channel assembly, painted safety yellow shall be installed on the right side cab lift cylinder to prevent accidental cab lowering. The safety channel assembly shall fall over the lift cylinder when the cab is in the fully tilted position. A cable release system shall also be provided to retract the safety channel assembly from the lift cylinder to allow the lowering of the cab.

#### **CAB TILT LIMIT SWITCH**

A cab tilt limit switch shall be installed. The switch will effectively limit the travel of the cab when being tilted. The final adjustment of the switch shall be performed by the apparatus manufacturer to prevent damage to the cab or any bumper mounted option mounted in the cab tilt arc.

#### CAB TILT CONTROL RECEPTACLE

The cab tilt control cable shall include a receptacle which shall be temporarily located on the right hand chassis rail rear of the cab to provide a place to plug in the cab tilt remote control pendant. The tilt pump shall include 8.00 feet of cable with a six (6) pin Deutsch receptacle with a cap.

The remote control pendant shall include 20.00 feet of cable with a mating Deutsch connector. The remote control pendant shall be shipped loose with the chassis.

## CAB TILT LOCK DOWN INDICATOR

The cab dash shall include a message located within the dual air pressure gauge which shall alert the driver when the cab is unlocked and ajar. The alert message shall cease to be displayed when the cab is in the fully lowered position and the hold down hooks are secured and locked to the cab mounts.

In addition to the alert message an audible alarm shall sound when the cab is unlocked and ajar with the parking brake released.

#### CAB WINDSHIELD

The cab windshield shall have a surface area of 2825.00 square inches and be of a two (2) piece wraparound design for maximum visibility.

The glass utilized for the windshield shall include standard automotive tint. The left and right windshield shall be fully interchangeable thereby minimizing stocking and replacement costs.

Each windshield shall be installed using black self locking window rubber.

## **GLASS FRONT DOOR**

The front cab doors shall include a window which is 27.00 inches in width X 26.00 inches in height. These windows shall have the capability to roll down completely into the door housing. This shall be accomplished manually utilizing a crank style handle on the inside of the door. A reinforced window regulator assembly shall be provided for severe duty use.

There shall be an irregular shaped fixed window which shall measure 2.50 inches wide at the top, 8.00 inches wide at the bottom X 26.00 inches in height, more commonly known as "cozy glass" ahead of the front door roll down windows.

The windows shall be mounted within the frame of the front doors trimmed with a black anodized ring on the exterior.

## **GLASS TINT FRONT DOOR**

The windows located in the left and right front doors shall have a standard green automotive tint which shall allow seventy-five percent (75%) light transmittance.

#### **GLASS REAR DOOR RH**

The rear right hand side door shall include a window which is 27.00 inches in width X 26.00 inches in height. This window shall roll up and down manually utilizing a crank style handle on the inside of the door. A reinforced window regulator assembly shall be provided for severe duty use.

#### GLASS TINT REAR DOOR RIGHT HAND

The window located in the right hand side rear door shall include a standard green automotive tint which shall allow seventy-five percent (75%) light transmittance.

## **GLASS REAR DOOR LH**

The rear left hand side door shall include a window which is 27.00 inches in width X 26.00 inches in height. This window shall roll up and down manually utilizing a crank style handle on the inside of the door. A reinforced window regulator assembly shall be provided for severe duty use.

## GLASS TINT REAR DOOR LEFT HAND

The window located in the left hand side rear door shall include a standard green automotive tint which shall allow seventy-five percent (75%) light transmittance.

#### **GLASS SIDE MID RH**

The cab shall include a window on the right side behind the front and ahead of the crew door which shall measure 16.00 inches wide X 26.00 inches high. This window shall be fixed within this space and shall be rectangular in shape. The window shall be mounted using self locking window rubber. The glass utilized for this window shall include a green automotive tint unless otherwise noted.

## GLASS TINT SIDE MID RIGHT HAND

The window located on the right hand side of the cab between the front and rear doors shall include a standard green automotive tint which shall allow seventy-five percent (75%) light transmittance.

## **GLASS SIDE MID LH**

The cab shall include a window on the left side behind the front door and ahead of the crew door and above the wheel well which shall measure 16.00 inches wide X 26.00 inches high. This window shall be fixed within this space and shall be rectangular in shape. The window shall be mounted using self locking window rubber. The glass utilized for this window shall include a green automotive tint unless otherwise noted.

## GLASS TINT SIDE MID LEFT HAND

The window located on the left hand side of the cab between the front and rear doors shall include a standard green automotive tint which shall allow seventy-five percent (75%) light transmittance.

## **CLIMATE CONTROL**

The cab shall be equipped with a ceiling mounted combination defrost / heating and air-conditioning system mounted rearward above the engine tunnel for better visibility between the driver and the officer.

The system shall offer sixteen (16) adjustable louvers. Six (6) of the louvers shall face forward towards the windshield, offering 45,000 BTU of heat at 320 CFM for defrosting. The system shall include six (6) rearward facing louvers to direct air for the crew area and four (4) for driver and officer comfort. The HVAC system shall be designed to produce 60,000 BTU of heat and 32,000 BTU of cooling. The HVAC cover shall be made of aluminum which shall be coated with a customer specified interior paint, or protective coating.

All defrost/heating systems shall be plumbed with one (1) seasonal shut-off valve at the front corner on the right side of the cab.

The air conditioner lines shall be a mixture of custom bent zinc coated steel fittings and Aero-quip GH 134 flexible hose with Aero-Quip EZ-Clip fittings.

## **CLIMATE CONTROL DRAIN**

The climate control system shall include a venturi pump for water management. The venturi pump drain shall remove condensation from the air conditioning system.

#### **CLIMATE CONTROL ACTIVATION**

The heating, defrosting and air conditioning controls shall be located on the Vista display and control screen.

## **HVAC OVERHEAD COVER PAINT**

The overhead HVAC cover shall be painted with a Zolatone #20-71 onyx black texture finish.

## A/C CONDENSER LOCATION

A roof mounted A/C condenser shall be installed on the left side of the cab, mid-roof.

## A/C COMPRESSOR

The air-conditioning compressor shall be a belt driven, engine mounted, open type compressor that shall be capable of producing a minimum of 32,000 BTU at 1500 engine RPMs. The compressor shall utilize R-134A refrigerant and PAG oil.

## CAB CIRCULATION FANS FRONT

The cab shall include two (2) all metal 6.00 inch air circulation fans installed in the outer front cab corners. Each fan shall be controlled by an individual toggle switch on each fan. The fans can be used to help defog the windshield or to increase air circulation for passenger comfort.

#### **UNDER CAB INSULATION**

The underside of the cab tunnel surrounding the engine shall be lined with multi-layer insulation, engineered for application inside diesel engine compartments.

The insulation shall act as a noise barrier, absorbing noise thus keeping the decibel level in the cab well within NFPA recommendations. As an additional benefit, the insulation shall assist in sustaining the desired temperature within the cab interior.

The engine tunnel insulation shall measure approximately 0.75 inch thick including a vertically lapped polyester fiber layer, a 1.0 lb/ft² PVC barrier layer, an open cell foam layer, and a moisture and heat reflective foil facing reinforced with a woven fiberglass layer. The foil surface acts as protection against moisture and other contaminants. The insulation shall meet or exceed FMVSS 302 flammability test.

The insulation shall be cut precisely to fit each section and sealed for additional heat and sound deflection. The insulation shall be held in place by 3 mils of acrylic pressure sensitive adhesive and aluminum pins with hard hat, hold in place fastening heads.

## **INTERIOR TRIM FLOOR**

The floor of the cab shall be covered with a multi-layer mat consisting of 0.25 inch thick sound absorbing closed cell foam with a 0.06 inch thick non-slip vinyl surface with a pebble grain finish. The covering shall be held in place by a pressure sensitive adhesive and aluminum trim molding. All exposed seams

shall be sealed with silicone caulk matching the color of the floor mat to reduce the chance of moisture and debris retention.

#### INTERIOR TRIM VINYL

The cab interior shall include trim on the front ceiling, rear crew ceiling, and the cab walls. It shall be easily removable to assist in maintenance. The trim shall be constructed of insulated vinyl over a hard board backing.

## **REAR WALL INTERIOR TRIM**

The rear wall of the cab shall be trimmed with vinyl.

## **HEADER TRIM**

The cab interior shall feature header trim over the driver and officer dash constructed of 5052-H32 Marine Grade, 0.13 inch thick aluminum.

#### TRIM CENTER DASH

The main center dash area shall be constructed of 5052-H32 Marine Grade, 0.13 inch thick aluminum plate. There shall be four (4) holes located on the top of the dash near each outer edge of the electrical access cover for ventilation.

#### TRIM LH DASH

The left hand dash shall be constructed of 5052-H32 Marine Grade, 0.13 inch thick aluminum plate for a perfect fit around the instrument panel. For increased occupant protection the extreme duty left hand dash utilizes patent pending break away technology to reduce rigidity in the event of a frontal crash. The left hand dash shall offer lower vertical surface area to the left and right of the steering column to accommodate control panels.

#### TRIM RH DASH

The right hand dash shall be constructed of 5052-H32 Marine Grade, 0.13 of an inch thick aluminum plate and shall include a glove compartment with a hinged door and a Mobile Data Terminal (MDT) provision. The glove compartment size will measure 14.00 inches wide X 6.38 inches high X 5.88 inches deep. The MDT provision shall be provided above the glove compartment.

## **ENGINE TUNNEL TRIM**

The cab engine tunnel shall be covered with a multi-layer mat consisting of 0.25 inch closed cell foam with a 0.06 inch thick non-slip vinyl surface with a pebble grain finish. The mat shall be held in place by pressure sensitive adhesive. The engine tunnel mat shall be trimmed with anodized aluminum stair nosing trim for an aesthetically pleasing appearance.

#### **POWER POINT DASH MOUNT**

The cab shall include two (2) 12 volt cigarette lighter type receptacles in the dash to provide a power source for 12 volt electrical equipment. The receptacles shall be wired to be live with the battery master switch.

## **STEP TRIM**

Each cab entry door shall include a three step entry. The first step closest to the ground shall be constructed of polished 5032 H32 aluminum Grip Strut® grating with angled outer corners. The step shall feature a splash guard to reduce water and debris from splashing in to the step. The splash guard shall have an opening on the outer edge to allow debris and water to flow through rather than becoming trapped within the stepping surface. The lower step shall be mounted to a frame which is integral with the construction of the cab for rigidity and strength. The middle step shall be integral with the cab construction and shall be trimmed with a Flex-Tred® adhesive grit surface material.

## UNDER CAB ACCESS DOOR

The cab shall include an aluminum access door in the left crew step riser painted to match the cab interior paint with a push and turn latch. The under cab access door shall provide access to the diesel exhaust fluid fill.

## **INTERIOR DOOR TRIM**

The interior trim on the doors of the cab shall consist of an aluminum panel constructed of Marine Grade 5052-H32 0.13 of an inch thick aluminum plate. The door panels shall include a painted finish.

#### DOOR TRIM CUSTOMER NAMEPLATE

The interior door trim on the front doors shall include a customer nameplate which states the vehicle was custom built for their Department.

#### **CAB DOOR TRIM REFLECTIVE**

The interior of each door shall include high visibility reflective tape. A white reflective tape 1.00 inch in width shall be provided vertically along the outer rear edge of the door. The lowest portion of each door skin shall include a reflective tape chevron with red and white stripes and a Spartan logo. The chevron tape shall measure 6.00 inches in height. The interior of each door shall also include a 12.00 inch reflective octagon stop sign installed on the inner door panel of each door.

## INTERIOR GRAB HANDLE "A" PILLAR

There shall be two (2) rubber covered 11.00 inch grab handles installed inside the cab, one on each "A" post at the left and right door openings. The left handle shall be located 7.88 inches above the bottom of the door window opening and the right handle shall be located 2.88 inches above the bottom of the door window opening. The handles shall assist personnel in entering and exiting the cab.

## INTERIOR GRAB HANDLE FRONT DOOR

Each front door shall include one (1) ergonomically contoured 9.00 inch cast aluminum handle mounted horizontally on the interior door panels. The handles shall feature a textured black powder coat finish to assist personnel entering and exiting the cab.

## INTERIOR GRAB HANDLE REAR DOOR

A black powder coated cast aluminum assist handle shall be provided on the inside of each rear crew door. A 30.00 inch long handle shall extend horizontally the width of the window just above the window sill. The handle shall assist personnel in exiting and entering the cab.

#### INTERIOR TRIM VINYL COLOR

The cab interior vinyl trim surfaces shall be gray in color.

## INTERIOR TRIM SUNVISOR

The header shall include two (2) sun visors, one each side forward of the driver and officer seating positions above the windshield. Each sun visor shall be constructed of Masonite and covered with padded vinyl trim.

## INTERIOR FLOOR MAT COLOR

The cab interior floor mat shall be black in color.

## **CAB PAINT INTERIOR DOOR TRIM**

The inner door panel surfaces shall be painted with Zolatone #20-71 onyx black texture finish.

#### **HEADER TRIM INTERIOR PAINT**

The metal surfaces in the header area shall be coated with Zolatone #20-71 onyx black texture finish.

#### TRIM CENTER DASH INTERIOR PAINT

The entire center dash shall be coated with Zolatone #20-71 onyx black texture finish. Any accessory pods attached to the dash shall also be painted this color.

## TRIM LEFT HAND DASH INTERIOR PAINT

The left hand dash shall be painted with Zolatone #20-71 onyx black texture finish.

## TRIM RIGHT HAND DASH INTERIOR PAINT

The right hand dash shall be painted with Zolatone #20-71 onyx black texture finish.

## DASH PANEL GROUP

The main center dash area shall include three (3) removable panels located one (1) to the right of the driver position, one (1) in the center of the dash and one (1) to the left of the officer position. The center panel shall be within comfortable reach of both the driver and officer.

## **SWITCHES CENTER PANEL**

The center dash panel shall include no rocker switches or legends.

## **SWITCHES LEFT PANEL**

The left dash panel shall include one (1) windshield wiper/washer control switch located in the left hand side of the panel. The switch shall have backlighting provided.

## **SWITCHES RIGHT PANEL**

The right dash panel shall include no rocker switches or legends.

## **SEAT BELT WARNING**

A Weldon seat belt warning system, integrated with the Vehicle Data Recorder system, shall be installed for each seat within the cab. The system shall provide a visual warning indicator in the Vista display and control screen(s), an indicator light in the instrument panel, and an audible alarm.

The warning system shall activate when any seat is occupied with a minimum of 60 pounds, the corresponding seat belt remains unfastened, and the park brake is released. The warning system shall also activate when any seat is occupied, the corresponding seat belt was fastened in an incorrect sequence, and the park brake is released. Once activated, the visual indicators and audible alarm shall remain active until all occupied seats have the seat belts fastened.

## **SEAT MATERIAL**

The seats shall include a covering of high strength, wear resistant fabric made of durable ballistic polyester. A PVC coating shall be bonded to the back side of the material to help protect the seats from UV rays and from being saturated or contaminated by fluids. Common trade names for this material are Imperial 1200 and Durawear.

#### **SEAT COLOR**

All seats supplied with the chassis shall be gray in color. All seats shall include red seat belts.

#### **SEAT BACK LOGO**

The seat back shall include the "Spartan Chassis" logo. The logo shall be centered on the standard headrest of the seat back and on the left side of a split headrest.

## **SEAT DRIVER**

The driver's seat shall be an H.O. Bostrom Sierra model seat with air suspension. The four-way seat shall feature 3.00 inch vertical travel air suspension and manual fore and aft adjustment with 5.00 inches of

travel. The suspension control shall be located on the seat below the left front corner of the bottom cushion. The seat shall also feature integral springs to isolate shock.

The seat position shall include a three-point shoulder harness with lap belt and an automatic retractor attached to the cab. The buckle portion of the seat belt shall be mounted on a semi-rigid stalk extending from the seat base within easy reach of the occupant.

The minimum vertical dimension from the seat H-point to the ceiling for this belted seating position shall be 37.00 inches measured with the seat suspension height adjusted to the upper limit of its travel.

This model of seat shall have successfully completed the static load tests set forth by FMVSS 207, 209, and 210 in effect at the time of manufacture. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity.

The materials used in construction of the seat shall also have successfully completed testing with regard to the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which dictates the allowable burning rate of materials in the occupant compartments of motor vehicles.

## SEAT BACK DRIVER

The driver's seat shall feature a two (2) way adjustable lumbar support and offer an infinite fully reclining adjustable titling seat back. The seat back shall also feature a contoured head rest.

#### **SEAT MOUNTING DRIVER**

The driver's seat shall be installed in an ergonomic position in relation to the cab dash.

## OCCUPANT PROTECTION DRIVER

The driver's position shall be equipped with the Advanced Protection System<sup>TM</sup> (APS). The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

The driver's seating area APS shall include:

- Advanced seat belt system retractor pre-tensioner tightens the seat belt around the driver, securing the occupant in the seat and the load limiter plays out some of the seat belt webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries.
- Large side curtain airbag protects the driver's head, neck, and upper body from dangerous cab side surfaces and contact points with intrusive surfaces as a result of a collision as well as provides ejection mitigation protection to the driver in a qualifying event by covering the window and the upper portion of the door.
- Dual knee airbags (patent pending) with energy management mounting (patent pending) protects
  the driver's lower body from dangerous surface contact injuries, acceleration injuries, and from

intrusion as well as locks the lower body in place so the upper body shall be shall be slowed by the load limiting seat belt.

Steering wheel airbag - protects the driver's head, neck, and upper torso from contact injuries, acceleration injuries, and contact points with intrusive surfaces as a result of a collision.

#### **SEAT OFFICER**

The officer's seat shall be an H.O. Bostrom Firefighter model seat. The seat shall feature two-way manual adjustment and shall include a tapered and padded seat cushion. The seat shall also feature integral springs to isolate shock.

The seat shall feature an all belts to seat (ABTS) style of safety restraint. The ABTS feature shall include a three-point shoulder harness with the lap belt, automatic retractor and buckle as an integral part of the seat assembly.

The minimum vertical dimension from the seat H-point to the ceiling for this belted seating position shall be 35.00 inches.

This model of seat shall have successfully completed the static load tests by FMVSS 207, 209, 210 and 302 in effect at the time of manufacture. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity. The model of seats shall also have successfully completed the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which decides the burning rate of materials in the occupant compartments of motor vehicles.

## **SEAT BACK OFFICER**

The officer's seat shall feature a SecureAll<sup>TM</sup> SCBA locking system which shall be one bracket model and store most U.S. and International SCBA brands and sizes while in transit or for storage within the seat back. The bracket shall be easily adjustable for all SCBA brands and cylinder diameters. All adjustment points shall utilize similar hardware and adjustments shall be made with one tool.

The bracket shall be adjustable to compensate for different cylinder lengths without the use of tools. The adjustment shall be made by raising a lever and moving the top clamp vertically.

The bracket system shall be free of straps and clamps that may interfere with auxiliary equipment on SCBA units. The center guide fork shall keep the SCBA tank in place for a safe and comfortable fit in the seat back cavity. The SCBA unit simply needs to be pushed against the pivot arm to engage the patented auto- locking system. Once the lock is engaged, the top clamp shall surround the top of the SCBA tank for a secure fit in all directions.

The SecureAll<sup>TM</sup> shall include a release handle which shall be integrated into the seat cushion for quick and easy release. This shall eliminate the need for straps or pull cords to interfere with other SCBA equipment.

The seat back shall include a removable padded cover which shall be provided over the SCBA cavity.

## **SEAT MOUNTING OFFICER**

The officer's seat shall be installed in an ergonomic position in relation to the cab dash.

#### OCCUPANT PROTECTION OFFICER

The officer's position shall be equipped with the Advanced Protection System<sup>TM</sup> (APS). The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

The officer's seating area APS shall include:

- Advanced seat belt system retractor pre-tensioner tightens the seat belt around the officer, securing the occupant in the seat and the load limiter plays out some of the seat belt webbing to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries.
- Large side curtain airbag protects the officer's head, neck, and upper body from dangerous cab side surfaces and contact points with intrusive surfaces as a result of a collision as well as provides ejection mitigation protection to the officer in a qualifying event by covering the window and the upper portion of the door.

Knee airbags - protects the officer's lower body from dangerous surface contact injuries, acceleration injuries, and from contact points with intrusive surfaces as a result of a collision as well as locks the lower body in place so the upper body shall be slowed by the load limiting seat belt.

#### SEAT REAR FACING OUTER LOCATION

The crew area shall include two (2) rear facing crew seats, which include one (1) located directly behind the left side front seat and one (1) located directly behind the right side front seat.

#### SEAT CREW REAR FACING OUTER

The crew area shall include a seat in the rear facing outboard position which shall be a H.O. Bostrom Firefighter series. The seat shall feature a tapered and padded seat, and cushion. The seat and cushion shall be spring load hinged and compact in design for additional room and shall remain in the stored position until occupied.

The seat shall feature an all belts to seat (ABTS) style of safety restraint. The ABTS feature shall include a three-point shoulder harness with the lap belt and automatic retractor as an integral part of the seat assembly. The buckle portion of the seat belt shall extend from the seat base towards the driver position within easy reach of the occupant.

The minimum vertical dimension from the seat H-point to the ceiling for each belted seating position shall be 35.00 inches.

This model of seat shall have successfully completed the static load tests by FMVSS 207/210. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity. This model of seat installed in the cab model, as specified, shall have successfully completed the dynamic sled testing using FMVSS 208 as a guide with

the following accommodations. In order to reflect the larger size outfitted firefighters, the test dummy used shall be a 95th percentile hybrid III male weighing 225 pounds rather than the 50th percentile male dummy weighing 165 pounds as referenced in FMVSS 208. The model of seats shall also have successfully completed the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which decides the burning rate of materials in the occupant compartments of motor vehicles.

## SEAT BACK REAR FACING OUTER

The rear facing outboard seat shall feature a Bostrom SecureAll<sup>TM</sup> self contained breathing apparatus (SCBA) locking system which shall store most U.S. and International SCBA brands and bottle sizes while in transit or for storage within the seat back. The bracket shall be easily adjustable for all SCBA brands and cylinder diameters. All adjustment points shall utilize similar hardware and adjustments shall be made with one tool.

The bracket shall be adjustable to compensate for different cylinder lengths without the use of tools. The adjustment shall be made by raising a lever and moving the top clamp vertically.

The bracket system shall be free of straps that may interfere with auxiliary equipment on SCBA units. The center guide fork shall keep the SCBA tank in place for a safe and comfortable fit in the seat back cavity. The SCBA unit simply needs to be pushed against the pivot arm to engage the patented autolocking system. Once the lock is engaged, the top clamp shall surround the top of the SCBA tank for a secure fit in all directions.

The SecureAll<sup>TM</sup> shall include a release handle which shall be integrated into the center of the bottom seat cushion for easy access and to eliminate hooking the release handle with clothing or other equipment.

The seat back shall include a removable padded cover which shall be provided over the SCBA cavity.

# SEAT MOUNTING REAR FACING OUTER

The rear facing outer seats shall offer special mounting positions which shall be 2.00 inches towards the rear wall offering additional space between the front seats and the outer rear facing seats.

## OCCUPANT PROTECTION RFO

The rear facing outer seat position(s) shall be equipped with the Advanced Protection System<sup>™</sup> (APS). The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

Each rear facing outer seating position APS shall include:

APS advanced seat belt system - retractor pre-tensioners tighten the seat belts around each
occupant, securing the occupants in seats and load limiters play out some of the seat belt webbing
to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries.

Side curtain airbag - protects each occupant's head, neck, and upper body from dangerous cab side surfaces and contact points with intrusive surfaces as a result of a collision as well as provides ejection

mitigation protection to each occupant in a qualifying event by covering the windows and walls adjacent to each seating position with an airbag custom designed for each cab configuration.

## **SEAT BELT ORIENTATION CREW**

The crew position seat belts shall follow the standard orientation which extends from the outboard shoulder extending to the inboard hip.

## SEAT FORWARD FACING CENTER LOCATION

The crew area shall include two (2) forward facing center crew seats with both located at the center of the rear wall.

## SEAT CREW FORWARD FACING CENTER

The crew area shall include a seat in the forward facing center position which shall be a H.O. Bostrom Firefighter series. The seat shall feature a tapered and padded seat, and cushion. The seat and cushion shall be hinged and compact in design for additional room and shall remain in the stored position until occupied.

The seat shall feature an all belts to seat (ABTS) style of safety restraint. The ABTS feature shall include a three-point shoulder harness with the lap belt and automatic retractor as an integral part of the seat assembly. The buckle portion of the seat belt shall extend from the seat base towards the driver position within easy reach of the occupant.

The minimum vertical dimension from the seat H-point to the ceiling for each belted seating position shall be 35.00 inches.

This model of seat shall have successfully completed the static load tests by FMVSS 207/210. This testing shall include a simultaneous forward load of 3000 pounds each on the lap and shoulder belts and twenty (20) times the weight through the center of gravity. This model of seat installed in the cab model, as specified, shall have successfully completed the dynamic sled testing using FMVSS 208 as a guide with the following accommodations. In order to reflect the larger size outfitted firefighters, the test dummy used shall be a 95th percentile hybrid III male weighing 225 pounds rather than the 50th percentile male dummy weighing 165 pounds as referenced in FMVSS 208. The model of seats shall also have successfully completed the flammability of materials used in the occupant compartments of motor vehicles as outlined in FMVSS 302, of which decides the burning rate of materials in the occupant compartments of motor vehicles.

## SEAT BACK FORWARD FACING CENTER

The forward facing center seat shall feature a SecureAll<sup>TM</sup> self contained breathing apparatus (SCBA) locking system which shall be one bracket model and store most U.S. and International SCBA brands and sizes while in transit or for storage within the seat back. The bracket shall be easily adjustable for all SCBA brands and cylinder diameters. All adjustment points shall utilize similar hardware and adjustments shall be made with one tool.

The bracket shall be adjustable to compensate for different cylinder lengths without the use of tools. The adjustment shall be made by raising a lever and moving the top clamp vertically.

The bracket system shall be free of straps and clamps that may interfere with auxiliary equipment on SCBA units. The center guide fork shall keep the SCBA tank in place for a safe and comfortable fit in the seat back cavity. The SCBA unit simply needs to be pushed against the pivot arm to engage the patented auto- locking system. Once the lock is engaged, the top clamp shall surround the top of the SCBA tank for a secure fit in all directions.

The SecureAll<sup>TM</sup> shall include a release handle which shall be integrated into the seat cushion for quick and easy release. This shall eliminate the need for straps or pull cords to interfere with other SCBA equipment.

The seat back shall include a removable padded cover which shall be provided over the SCBA cavity.

# OCCUPANT PROTECTION FFC

The forward facing center seat position(s) shall be equipped with the Advanced Protection System<sup>TM</sup> (APS). The APS shall selectively deploy integrated systems to protect against injuries in qualifying frontal impact, side impact, and rollover events. The increase in survivable space and security of the APS shall also provide ejection mitigation protection.

Each forward facing center seating position APS shall include:

APS advanced seatbelt system - retractor pre-tensioners tighten the seat belts around each
occupant, securing the occupants in seats and load limiters play out some of the seat belt webbing
to reduce seat belt to chest and torso force upon impact as well as mitigate head and neck injuries.

Side curtain airbag - provides ejection mitigation protection to each occupant in a qualifying event by covering the windows and walls adjacent to crew seating with an airbag custom designed for each cab configuration.

#### SEAT FRAME FORWARD FACING

The forward facing center seating positions shall include an enclosed seat frame located and installed on the rear wall. The seat frame shall measure 42.38 inches wide X 12.38 inches high X 22.00 inches deep. The seat frame shall be constructed of Marine Grade 5052-H32 0.19 inch thick aluminum plate. The seat box shall be painted with the same color as the remaining interior.

# SEAT FRAME FORWARD FACING STORAGE ACCESS

There shall be two (2) access points to the seat frame storage area, one (1) on each side of the seat frame. Each access point shall be covered by a hinged door which measures 15.00 inches in width X 10.63 inches in height.

## SEAT MOUNTING FORWARD FACING CENTER

The forward facing center seats shall be installed facing the front of the cab.

# CAB FRONT UNDERSEAT STORAGE ACCESS

The left and right under seat storage areas shall have a solid aluminum hinged door with non-locking latch.

#### SEAT COMPARTMENT DOOR FINISH

All underseat storage compartment access doors shall have a Zolatone #20-71 onyx black texture finish.

## WINDSHIELD WIPER SYSTEM

The cab shall include a dual arm wiper system which shall clear the windshield of water, ice and debris. There shall be two (2) windshield wipers which shall be affixed to a radial wet arm. The system shall include a single motor which shall initiate the arm in which both the left hand and right hand windshield wipers are attached, initiating a back and forth motion for each wiper. The wiper motor shall be activated by an intermittent wiper control located within easy reach of the driver's position.

## ELECTRONIC WINDSHIELD FLUID LEVEL INDICATOR

The windshield washer fluid level shall be monitored electronically. When the washer fluid level becomes low the yellow "Check Message Center" indicator light on the instrument panel shall illuminate and the message center in the dual air pressure gauge shall display a "Check Washer Fluid Level" message.

#### **CAB DOOR HARDWARE**

The cab entry doors shall be equipped with exterior pull handles, suitable for use while wearing firefighter gloves. The handles shall be made of aluminum with a chrome plated finish.

The interior exit door handles shall be flush paddle type with a black finish, which are incorporated into the upper door panel.

All cab entry doors shall include locks which are keyed alike. The door locks shall be designed to prevent accidental lockout.

The exterior pull handles shall include a scuff plate behind the handle constructed of polished stainless steel to help protect the cab finish.

## **DOOR LOCKS**

Each cab entry door shall include a manually operated door lock. The each door lock may be actuated from the inside of the cab by means of a red knob located on the paddle handle of the respective door or by using a TriMark key from the exterior. The door locks are designed to prevent accidental lock out.

#### **GRAB HANDLES**

The cab shall include one (1) 18.00 inch knurled, anti-slip, one-piece exterior assist handle behind each cab door. The grab handle shall be made of 14 gauge 304- stainless steel and be 1.25 inch diameter to enable non-slip assistance with a gloved hand.

### **REARVIEW MIRRORS**

Retrac Aerodynamic West Coast style dual vision mirror heads model 613305 shall be provided and installed on each of the front cab doors.

The mirrors shall be mounted via 1.00 inch diameter tubular stainless steel arms to provide a rigid mounting to reduce mirror vibration.

The mirrors shall measure 8.00 inches wide X 19.00 inches high and shall include an integral convex mirrors installed in the mirror head below the flat glass to provide a wider field of vision. The flat and convex mirrors shall be motorized with remote horizontal and vertical adjustment. The control switches shall be mounted within easy reach of the driver. The flat and convex mirrors shall be heated for defrosting in severe cold weather conditions.

The mirrors shall be constructed of a vacuum formed chrome plated ABS plastic housing that is corrosion resistant and shall include the finest quality non-glare glass.

## REARVIEW MIRROR HEAT SWITCH

The heat for the rearview mirrors shall be controlled through a virtual button on the Vista display and control screen.

## **CAB FENDER**

Full width wheel well liners shall be installed on the extruded cab to limit road splash and enable easier cleaning. Each two-piece liner shall consist of an inner liner 16.00 inches wide made of vacuum formed ABS composite and an outer fenderette 3.50 inches wide made of 12 gauge polished aluminum.

# MUD FLAPS FRONT

The front wheel wells shall have mud flaps installed on them.

## **CAB EXTERIOR FRONT & SIDE EMBLEMS**

The cab shall include three (3) Spartan Chassis emblems. There shall be one (1) installed on the front air intake grille and one (1) emblem with an integrated model nameplate installed on the exterior of the cab on the lower forward portion of the front driver and officer side doors.

#### CAB EXTERIOR MODEL NAMEPLATE

The cab shall include custom "Metro Star Advanced Protection System" nameplates integrated into the side emblem.

# **IGNITION**

A master battery system with a keyless start ignition system shall be provided. Each system shall be controlled by a one-quarter turn Cole Hersee switch, both of which shall be mounted to the left of the steering wheel on the dash. A chrome push type starter button shall be provided adjacent to the master battery and ignition switches.

Each switch shall illuminate a green LED indicator light on the dash when the respective switch is placed in the "ON" position.

The starter button shall only operate when both the master battery and ignition switches are in the "ON" position.

#### **BATTERY**

The single start electrical system shall include six (6) Harris BCI 31 950 CCA batteries with a 210 minute reserve capacity and 4/0 welding type dual path starter cables per SAE J541. The cables shall have encapsulated ends with heat shrink and sealant.

## **BATTERY TRAY**

The batteries shall be installed within two (2) steel battery trays located on the left side and right side of the chassis, securely bolted to the frame rails. The battery trays shall be coated with the same material as the frame.

The battery trays shall include drain holes in the bottom for sufficient drainage of water. A durable, non-conducting, interlocking mat made by Dri-Dek shall be installed in the bottom of the trays to allow for air flow and help prevent moisture build up. The batteries shall be held in place by non-conducting phenolic resin hold down boards.

# **BATTERY BOX COVER**

Each battery box shall include a steel cover which protects the top of the batteries. Each cover shall include flush latches which shall keep the cover secure as well as a black powder coated handle for convenience when opening.

#### **BATTERY CABLE**

The starting system shall include cables which shall be protected by 275 degree F. minimum high temperature flame retardant loom, sealed and encapsulated at the ends with heat shrink and sealant.

#### **BATTERY JUMPER STUD**

The starting system shall include battery jumper studs. These studs shall be located in the forward most portion of the driver's side lower step. The studs shall allow the vehicle to be jump started, charged, or the cab to be raised in an emergency in the event of battery failure.

#### **ALTERNATOR**

The charging system shall include a 320 amp Leece-Neville 12 volt alternator. The alternator shall include a self-exciting integral regulator.

## **BATTERY CONDITIONER**

A Kussmaul 1200 battery conditioner shall be supplied. The battery conditioner shall be mounted in the cab in the LH rear facing outer seating position.

### **BATTERY CONDITIONER DISPLAY**

A Kussmaul battery conditioner display shall be supplied. The battery conditioner display shall be mounted in the cab, viewable through the cab mid side window behind the left front door.

#### **AUXILIARY AIR COMPRESSOR**

A Kussmaul Auto Pump 120V air compressor shall be supplied. The air compressor shall be installed behind the officer's seat. The air compressor shall be plumbed to the air brake system to maintain air pressure.

## **ELECTRICAL INLET**

A Kussmaul 20 amp super auto-eject electrical receptacle shall be supplied. It shall automatically eject the plug when the starter button is depressed.

A single item or an addition of multiple items must not exceed the rating of the electric inlet that it's connected to.

## Amp Draw Reference List:

Kussmaul 1000 Charger - 3.5 Amps Kussmaul 1200 Charger - 10 Amps Kussmaul 35/10 Charger - 10 Amps 1000W Engine Heater - 8.33 Amps 1500W Engine Heater - 12.5 Amps 120V Air Compressor - 4.2 Amps

#### **ELECTRICAL INLET LOCATION**

An electrical inlet shall be installed on the left hand side of cab over the wheel well.

#### **ELECTRICAL INLET CONNECTION**

The electrical inlet shall be connected to the battery conditioner and the air pump.

#### **ELECTRICAL INLET COLOR**

The electrical inlet connection shall include a red cover.

#### **HEADLIGHTS**

The cab front shall include four (4) rectangular halogen headlamps with separate high and low beams mounted in bright chrome bezels.

# **FRONT TURN SIGNALS**

The front fascia shall include two (2) Whelen model 600 4.00 inch X 6.00 inch programmable amber LED turn signals which shall be installed in a polished aluminum housing above and outboard of the front warning and head lamps.

# **HEADLIGHT LOCATION**

The headlights shall be located on the front fascia of the cab directly below the front warning lights.

## SIDE TURN/MARKER LIGHTS

The sides of the cab shall include two (2) LED round side marker lights which shall be provided just behind the front cab radius corners.

#### MARKER AND ICC LIGHTS

In accordance with FMVSS, there shall be five (5) LED cab marker lamps designating identification, center and clearance provided. These lights shall be installed on the face of the cab within full view of other vehicles from ground level.

### HEADLIGHT AND MARKER LIGHT ACTIVATION

The headlights and marker lights shall be controlled via a virtual button on the Vista display. There shall be a virtual dimmer control on the Vista display to adjust the brightness of the dash lights. The headlamps shall be equipped with the "Daytime Running" light feature, which shall illuminate the headlights to 80% brilliance when the battery master switch is in the "On" position and the parking brake is released.

## **GROUND LIGHTS**

Each door shall include an NFPA compliant LED ground light mounted to the underside of the cab step below each door. The lights shall include a polycarbonate lens, a housing which is vibration welded and LEDs which shall be shock mounted for extended life. The ground lighting shall be activated by the opening of the door on the respective cab side as well as through a virtual button on the Vista display and control screen.

#### **STEP LIGHTS**

The middle step located at each door shall include a recess mounted 4.00 inch round LED light which shall activate with the opening of the respective door.

## **UNDER BUMPER LIGHTS**

There shall be two (2) 4.00 inch round incandescent NFPA compliant ground lights mounted under the bumper. The lights shall include a polycarbonate lens, a housing which is vibration welded, and a bulb which shall be shock mounted for extended life. The under bumper ground lighting shall be interlocked with the park brake and the marker light activation.

#### ENGINE COMPARTMENT LIGHT

There shall be an incandescent NFPA compliant light mounted under the engine tunnel for area work lighting on the engine. The light shall include a polycarbonate lens, a housing which is vibration welded and a bulb which shall be shock mounted for extended life. The light shall activate automatically when the cab is tilted.

# FRONT SCENE LIGHTS

The front of the cab shall include two (2) Fire Research Optimum model OPA800-S75 contour roof mount scene lights installed on the brow of the cab.

Each lamp head shall have one (1) quartz halogen 120 volt 750 watt bulb. Each bulb shall draw 6.3 amps and generate 19,600 lumens. Each lamp head shall produce a uniform beam that lights up an area 100-degrees vertically by 150-degrees horizontally. Each lamp head shall be no more than 6.44 inches in height X 8.69 inches in width. The lamp heads and brackets shall be powder coated white.

### FRONT SCENE LIGHTS ACTIVATION

The 120 volt or 240 volt front scene lighting shall be pre-wired for final connection by the OEM and shall be programmed for activation by a virtual button on the Vista display and control screen.

## FRONT SCENE LIGHT LOCATION

There shall be two (2) scene lights mounted to the front brow of the cab in the outboard position centered over the outer front marker lights.

#### **SIDE SCENE LIGHTS**

The side of the cab shall include two (2) Whelen model 810 scene lights, one (1) each side which shall be surface mounted. The Whelen lights shall offer halogen lighting with 8 to 32-degree internal optics.

## SIDE SCENE LIGHT LOCATION

The scene lighting located on the left and right sides of the cab shall be mounted in the upper mid forward portion of the 10.00 inch raised roof of the cab between the front and rear crew doors.

## SIDE SCENE ACTIVATION

The scene lights shall be activated by two (2) virtual buttons on the Vista display and control screen(s), one (1) for each light.

#### **INTERIOR OVERHEAD LIGHTS**

The cab shall include a two-section, red and clear Weldon incandescent dome lamp located over each door. The dome lamps shall be rectangular in shape and shall measure approximately 9.50 inches in length X 5.00 inches in width with a black colored bezel. The clear portion of each lamp shall be activated by opening the respective door and via the multiplex display and both the red and clear portion can be activated by individual switches on each lamp.

An additional incandescent three (3) light module with dual map lights shall be located over the engine tunnel which can be activated by individual switches on the lamp.

## DO NOT MOVE APPARATUS LIGHT

The front headliner of the cab shall include a flashing red light clearly labeled "Do Not Move Apparatus". In addition to the flashing red light, an audible alarm shall be included which shall sound while the light is activated.

The flashing red light shall be 6.00 inches long X 2.50 inches wide X 1.75 inches high and shall be located centered left to right for greatest visibility.

The light and alarm shall be interlocked for activation when either a cab door is not firmly closed or an apparatus compartment door is not closed, and the parking brake is released.

# MASTER WARNING SWITCH

A master switch shall be included, as a virtual button on the Vista display and control screen which shall be labeled "E Master" for identification. The button shall feature control over all devices wired through it. Any warning device switches left in the "ON" position when the master switch is activated shall automatically power up.

### **HEADLIGHT FLASHER**

An alternating high beam headlight flashing system shall be installed into the high beam headlight circuit which shall allow the high beams to flash alternately from left to right.

Deliberate operator selection of high beams will override the flashing function until low beams are again selected. Per NFPA, these clear flashing lights will also be disabled "On Scene" when the park brake is applied.

#### **HEADLIGHT FLASHER SWITCH**

The flashing headlights shall be activated through a virtual button on the Vista display and control screen.

# INBOARD FRONT WARNING LIGHTS

The cab front fascia shall include two (2) Whelen M6 Super LED front warning lights in the left and right inboard positions. The lights shall feature multiple flash patterns including steady burn for solid colors and multiple flash patterns for split colors. The lights shall be mounted to the front fascia of the cab within a chrome bezel.

#### INBOARD FRONT WARNING LIGHTS COLOR

The warning lights mounted on the cab front fascia in the inboard positions shall be red with a clear lens.

#### **OUTBOARD FRONT WARNING LIGHTS**

The cab front fascia shall include two (2) Whelen M6 Super LED front warning lights in the left and right outboard positions. The lights shall feature multiple flash patterns including steady burn for solid colors and multiple flash patterns for split colors. The lights shall be mounted to the front fascia of the cab within a chrome bezel.

## **OUTBOARD FRONT WARNING LIGHTS COLOR**

The warning lights mounted on the cab front fascia in the outboard position shall be red with a clear lens.

## FRONT WARNING SWITCH

The front warning lights shall be controlled through a virtual control on the Vista display and control screen. This switch shall be clearly labeled for identification.

### INTERSECTION WARNING LIGHTS

The chassis shall include two (2) Whelen M6 series Super LED intersection warning lights, one (1) each side. The lights shall feature multiple flash patterns including steady burn.

### INTERSECTION WARNING LIGHTS COLOR

The intersection lights shall be red with a clear lens.

## INTERSECTION WARNING LIGHTS LOCATION

The intersection lights shall be mounted on the side of the bumper.

#### **SIDE WARNING LIGHTS**

The cab sides shall include two (2) Whelen M6 Super LED warning lights, one (1) on each side. The lights shall feature multiple flash patterns including steady burn for solid colors and multiple flash patterns for split colors. The lights shall be mounted to the sides of the cab within a chrome bezel.

#### SIDE WARNING LIGHTS COLOR

The warning lights located on the side of the cab shall be red with clear lens.

## SIDE WARNING LIGHTS LOCATION

The warning lights on the side of the cab shall be mounted over the front wheel well directly over the center of the front axle.

#### SIDE AND INTERSECTION WARNING SWITCH

The side warning lights shall be controlled through a virtual button on the Vista display and control screen. This button shall be clearly labeled for identification.

# INTERIOR DOOR OPEN WARNING LIGHTS

The interior of each door shall include one (1) 15.87 inch long X 0.73 inch tall amber Weldon LED warning light. The light shall be located on the upper portion of the door frame to be visible when a person is standing in front of the door while entering or exiting the cab. Each light shall activate with a scrolling directional flash pattern which moves from inside to outside when the door is in the open position. This shall serve as a warning to oncoming traffic.

### SIREN CONTROL HEAD

A Whelen 295HFS2 electronic siren control head with remote amplifier shall be provided and flush mounted in the switch panel with a location specific to the customer's needs. The siren shall feature 200-watt output, hands free mode and shall be in "standby" mode awaiting instruction. The siren shall offer radio broadcast, public address, wail, yelp, or piercer tones and hands free operation which shall allow the operator to turn the siren on and off from the horn ring if a horn/siren selector switch option is also selected.

## HORN BUTTON SELECTOR SWITCH

A virtual button on the Vista display and control screen shall be provided to allow control of either the electric horn or the air horn from the steering wheel horn button. The electric horn shall sound by default when the selector switch is in either position to meet FMCSA requirements.

## AIR HORN ACTIVATION

The air horn activation shall be accomplished by the steering wheel horn button for the driver and a right hand side Linemaster model SP491-S81 foot switch for the officer. An air horn activation circuit shall be provided to the chassis harness pump panel harness connector.

## MECHANICAL SIREN ACTIVATION

The mechanical siren shall be actuated by two (2) Linemaster model SP491-S81 foot switches mounted in the front section of the cab for use by the driver and officer. Two (2) siren brake controls shall be provided, one (1) on the Vista display and one (1) push button type in the switch panel on the dash.

The siren shall only be active when master warning switch is on to prevent accidental engagement.

## **BACK-UP ALARM**

An ECCO model 575 backup alarm shall be installed at the rear of the chassis with an output level of 107 dB. The alarm shall automatically activate when the transmission is placed in reverse. A virtual button shall be provided on the Vista display and control screen to disable the backup alarm.

# **INSTRUMENTATION**

An ergonomically designed instrument panel shall be provided. Each gauge shall be backlit with LED lamps. Stepper motor movements shall drive all gauges. The instrumentation system shall be multiplexed and shall receive ABS, engine, and transmission information over the J1939 data bus to reduce redundant sensors and wiring.

The instrument panel shall contain the following gauges:

One (1) electronic speedometer shall be included. The primary scale on the speedometer shall read from 0 to 100 MPH, and the secondary scale on the speedometer shall read from 0 to 160 KM/H.

One (1) electronic tachometer shall be included. The scale on the tachometer shall read from 0 to 3000 RPM.

One (1) two-movement gauge displaying primary system, and secondary system air volumes and integral LCD odometer/trip odometer shall be included on the lower portion of the LCD. The scale on the air pressure gauges shall read from 0 to 150 pounds per square inch (PSI). The air pressure scales shall be linear to operate with an accuracy of 1 degree of the measured data with a red indication zone on the gauge showing critical levels of air pressure. A red indicator light in the gauge shall indicate a low air pressure, as well as a message on the LCD screen. The odometer shall display up to 9,999,999.9 miles. The trip odometer shall display 9,999.9 miles. The LCD shall display Transmission Temperature in degrees Fahrenheit on the upper portion of the LCD. The LCD screen shall also be capable of displaying certain diagnostic functions.

One (1) four-movement gauge displaying engine oil pressure, coolant temperature, fuel level, voltmeter, and an \*indicator bar displaying Diesel Exhaust Fluid (DEF) LED bar shall be included. The scale on the engine oil pressure gauge shall read from 0 to 120 pounds per square inch (PSI). The engine oil pressure scale shall be linear to operate with an accuracy of 1 degree of the measured. A red indicator light in the gauge shall indicate a low engine oil pressure, as well as a message on the LCD screen. The scale on the coolant temperature gauge shall read from 100 to 250 degrees Fahrenheit (F). The coolant temperature scale shall be linear to operate with an accuracy of 1 degree of the measured data with a red indication zone on the gauge showing critical levels of air pressure. A red indicator light in the gauge shall indicate high coolant temperature, as well as a message on the LCD screen. The scale on the fuel level gauge shall read from empty to full as a percentage of fuel remaining. An amber indicator light shall indicate low fuel at 25% tank level. The scale on the voltmeter shall read from 10 to 16 volts with a red indication zone on the gauge showing critical levels of battery voltage. A red indicator light shall indicate high or low system voltage, as well as a message on the LCD screen. The scale on the DEF LED bar will consist of four (4) LEDs displaying levels in increments of 25% of useable DEF in green. Upon decreasing levels, the indicator bar will change colors to notify the driver of decreasing levels of DEF and action will be required. An amber indicator light shall indicate low levels of DEF, as well as a message on the LCD screen and an audible alarm.

The instrument panel shall include a light bar that contains the following LED indicator lights and produce the following audible alarms in applicable configurations:

#### **RED LAMPS**

Stop Engine-indicates critical engine fault

Air Filter Restricted-indicates excessive engine air intake restriction

Park Brake-indicates parking brake is set

Seat Belt Indicator-indicates when a seat is occupied and corresponding seat belt remains unfastened

Low Coolant-indicates engine coolant is required

## **AMBER LAMPS**

MIL-indicates an engine emission control system fault

Check Engine-indicates engine fault

Check Trans-indicates transmission fault

High Transmission Temperature-indicates excessive transmission oil temperature

ABS-indicates anti-lock brake system fault

HEST-indicates a high exhaust system temperature

Water in Fuel-indicates presence of water in fuel filter

\*DPF-indicates a restriction of the diesel particulate filter

\*Regen Inhibit-indicates regeneration has been postponed due to user interaction

Range Inhibit-indicates a transmission operation is prevented and requested shift request may not occur.

\*SRS-indicates a problem in the supplemental restraint system

Check Message-Turn Signal On

Check Message-Door Ajar

Check Message-Cab Ajar

Check Message-ESC Active

\*Check Message-DPF Regen Active

Check Message-No Engine Data

Check Message-No Transmission Data

Check Message-No ABS Data

Check Message-No Data All Communication With The Vehicle Systems Has Been Lost

Check Message-Check Engine Oil Level

Check Message-Check Washer Fluid Level

Check Message-Check Power Steering Fluid Level

Check Message-Low Transmission Fluid Level

Check Message-Check Coolant Level

#### **GREEN LAMPS**

Left and Right turn signal indicators

ATC-indicates low wheel traction for automatic traction control equipped vehicles, also indicates mud/snow mode is active for ATC system

High Idle-indicates engine high idle is active.

Cruise Control-indicates cruise control is active

OK to Pump-indicates the pump engage conditions have been met

Pump Engaged-indicates the pump is currently in use

Auxiliary Brake-indicates secondary braking device is active

#### **BLUE LAMP**

High Beam Indicator

#### WHITE LAMP

Wait to Start-indicates active engine air preheat cycle

## AUDIBLE ALARMS FROM GAUGE PACKAGE

**High Trans Temp** 

High or Low Voltage

Check Engine

**Check Transmission** 

Stop Engine

Low Air Pressure

Fuel Low

Water in Fuel

**ESC** 

High Coolant Temperature

Low Engine Oil Pressure

Low Coolant Level

\*Low DEF Level

Air Filter Restricted

Extended Left and Right Turn Remaining On

Cab Ajar

Door Ajar

**ABS System Fault** 

Seatbelt Indicator

## EXTERNAL AUDIBLE ALARM

Air Filter

Cab Ajar

Door Ajar

Check Engine

**Stop Engine** 

Low Air Pressure

Water in Fuel

\*Low DEF

**ABS System Fault** 

Seatbelt Indicator

### **BACKLIGHTING COLOR**

The instrumentation gauges and the switch panel legends shall be backlit using red LED backlighting.

## **HOUR METER**

Within the instrument panel, a Hobbs brand hour meter shall be installed which shall measure the amount of hours the PTO has been operated. The hour meter shall be wired to the left hand PTO.

#### **RADIO**

A Panasonic radio with weather band, AM/FM stereo receiver, compact disc player, and four (4) speakers shall be installed in the cab. The radio shall be installed above the driver position. The speakers shall be installed inside the cab with two (2) speakers recessed within the headliner of the front of the cab just behind the windshield and two (2) speakers on the upper rear wall of the cab.

#### **AM/FM ANTENNA**

A small antenna shall be located on the left hand side of the cab roof for AM/FM and weather band reception.

#### CAMERA

<sup>\*</sup>Items marked with an asterisk are provided only in applicable configurations.

An Audiovox Voyager heavy duty rearview camera system shall be supplied. The system shall include one (1) box shaped camera shall be shipped loose for OEM installation in the body to afford the driver a clear view to the rear of the vehicle.

The camera shall be wired to a single Weldon Vista display. The rear camera display shall activate when the vehicle's transmission is placed in reverse. The camera system display can also be activated through the Vista display panel.

### **COMMUNICATION ANTENNA**

An antenna base, for use with an NMO type antenna, shall be mounted on the right hand front corner of the cab roof so not to interfere with light bars or other roof mounted equipment installed by Spartan Chassis. The antenna base shall be an Antenex model MABVT8 made for either a 0.38 inch or 0.75 inch receiving hole in the antenna and shall include 17.00 foot of RG58 A/U cable with no connector at the radio end of the cable. The antenna base design provides the most corrosion resistance and best power transfer available from a high temper all brass construction and gold plated contact design. The antenna base shall be provided by Spartan.

### COMMUNICATION ANTENNA CABLE ROUTING

The antenna cable shall be routed from the antenna base mounted on the roof to the area underneath the right hand front seat.

# **AUXILIARY COMMUNICATION ANTENNA**

An auxiliary antenna base, for use with an NMO type antenna, shall be installed on the cab. The antenna base shall be an Antenex model MABVT8 and shall include 17.00 foot of RG58 A/U cable with no connector at the radio end of the cable. The antenna shall be mounted on the left hand front corner of the cab roof so not to interfere with light bars or other roof mounted equipment installed by Spartan Chassis. The antenna base shall be provided by Spartan.

## **AUXILIARY COMMUNICATION ANTENNA CABLE ROUTING**

The auxiliary antenna cable shall be routed from the antenna base mounted on the roof to the area inside the center rocker switch console.

#### **AERIAL DEVICE**

The rear mounted elevating aerial turntable ladder shall be a three (3) section telescoping steel ladder assembly, with steel turntable and a tube torque box that shall be designed to emphasize safety, product reliability, and ease of operation.

The criteria for design are:

 All structural load supporting elements of the aerial ladder that are made of a ductile material, shall have a design stress of not more than 50% of the minimum yield strength of the material based on the combination of the live load and the dead load. This 2:1 structural safety factor meets the American National Standards Institute (ANSI) and the current National Fire Protection Association (NFPA) 1901 standard.

- The aerial device shall be capable of sustaining a static load one and one-half times it's rated tip load capacity (live load), in every position in which the aerial device can be placed when the vehicle is on a firm and level surface.
- The aerial device shall be capable of sustaining a static load one and one-third times it's rated tip load capacity (live load) in every position in which the aerial devices can be placed when the vehicle is on a slope of five degrees downward in the direction most likely to cause overturning.
- The hydraulic system shall be designed so that if a failure of any component or assembly within the system occurs, a single point failure of the entire system will not occur.
- The aerial shall be capable of operating with a rated tip load of either of the two of the following conditions:
  - o Conditions of high wind of up to 50 mph.
  - o Conditions of icing, up to a coating thickness of .25 inch over the entire aerial structure.

All of the design criteria must be supported by the following test data:

- Strain gauge testing of the complete aerial device certified by a Registered Professional Engineer.
- Analysis of deflection data taken while the aerial device was under test load.
- Hydraulic component operating and burst strength testing.

All structural materials used in the aerial shall be certified by the mill of the manufactured material. Materials that are not certified shall not be acceptable.

The aerial ladder height shall be a minimum of 75.00 feet as measured by NFPA-1901 requirements, which requires the rated vertical height of an aerial ladder shall be measured in a vertical plane with the ladder at maximum elevation and extension from the outermost rung of the outermost fly section to the ground.

The horizontal reach of the unit shall be a minimum of 68.00 feet as measured by NFPA-1901 requirements, which states, *The rated horizontal reach of an aerial ladder shall be measured in a horizontal plane from the centerline of the turntable rotation to the outermost rung on the outermost fly section with the aerial ladder extended to its maximum horizontal rear.* 

The hydraulic system shall provide power to the entire aerial device as efficient as possible without the use of a hydraulic cooler.

Master ladder power shall be provided through the chassis aerial PTO control for engagement of all ladder hydraulic functions and 12-volt power. The emergency pump circuit shall be controlled separately.

A load sensing axial piston hydraulic pump shall be provided. The pump shall be capable of operating under any rated ladder tip load condition and aerial device position at normal engine idle or governor controlled fast idle. The hydraulic pump shall be capable of generating sufficient flows to allow multiple aerial functions without significant loss of speed.

A hydraulic system relief valve as well as individual circuit relief valves shall be provided to prevent damage to any function or circuit. The relief valve shall have a relief spring to ensure proper function and product reliability.

A 40 gallon hydraulic oil reservoir shall be provided to supply the needs of the hydraulic system. The tank shall be constructed from 10 gauge steel, which shall be welded at all interior and exterior seams.

A 1.50 inches diameter gated suction line shall be provided between the oil reservoir and the primary hydraulic pump. The tank fill shall be provided with a strainer screen and vent cap. There shall be a sight level gauge for checking fluid levels.

The tank shall be cleaned and free from all contaminants before adding any fluid.

Outgoing and return line filtration shall be provided. The pressure and return filters shall be easily accessible for maintenance.

Outgoing filtration shall be in the form of a pressure line filter installed between the hydraulic pump and entrance to any system components. The filter shall have an absolute rating of ten (10) microns. The pressure filter shall have a bypass circuit protected by a 90 psi check valve, which shall be installed around the pressure filter. The pressure line filter shall be required even if a suction line filter is provided in the reservoir due to the suction line filter's inability to trap contaminates entering the system.

A filter condition indicator shall be provided.

The return line flow shall be filtered by means of a return line filter. This filter shall have an absolute rating of ten (10) microns.

All hydraulic steel tubing, hydraulic rubber covered wire-braided hoses, and hydraulic fittings/adapters shall have a minimum burst pressure rating of four times the operating pressure. Hoses and tubing shall be properly sized to minimize heat buildup during extended periods of operation. Hoses and tubing shall be properly sized to minimize flow restrictions.

All hydraulic hose shall have a tube and cover constructed of Nitrile elastomers and shall have braided/spiral wire reinforcement capable of maintaining a 4:1 safety factor in all areas of the hydraulic system. The hose shall meet the appropriate SAE performance specifications: 100R2 or 100R12.

The hydraulic fittings shall utilize o-ring face seal technology to minimize fluid leakage and improve serviceability.

The aerial hydraulic system shall include an interlock feature that will prevent the accidental operation of the outriggers during aerial operation. This interlock shall also prevent accidental operation of the aerial device prior to the outriggers being properly deployed.

In the event of electrical failure, the operator shall be able to override the hydraulic system to operate the ladder or outriggers for continuous, uninterrupted operation.

The lift, extension, and rotation systems shall be controlled by a proportional, load sensing directional control valve. This valve shall be of a modular construction that simplifies troubleshooting, minimizes

downtime, and simplifies field service. The main control valve shall be positioned at the turntable control console for direct manual control of each aerial function.

A torsion box sub-frame shall be installed over the chassis frame rails. The torque box assembly shall be capable of withstanding torsion and bending loads.

The torque box shall be bolted to the chassis frame with .75 inches diameter SAE grade 8 bolts. The torque box shall be constructed of a 0.38 inches thick steel bottom plate and a stiffened diaphragm top plate.

The torque box shall be designed to enclose the ground ladders.

Hydraulic power to the turntable hydraulic circuits shall be provided through a three port, high pressure, hydraulic swivel that permits 360-degrees of continuous turntable rotation.

A collector ring assembly shall provide electrical power to the turntable electric circuits. The collector rings shall be used for electrical ground, ladder control functions, and a 110 volt A. C. system during 360-degrees of continuous turntable rotation. The collector ring assembly shall have sufficient rings to provide power, ground, control functions and four spare circuits.

Water shall be transferred to the aerial waterway by means of a 5.00 inches diameter water swivel enabling 360-degree continuous rotation of the turntable.

A heavy duty rest shall be provided to support the aerial in the travel position. Stainless steel bedding plates shall be attached to the aerial base section to protect the aerial when the unit is in the travel position.

Two (2) double acting lift cylinders shall be attached between the turntable and the base section creating an effective lifting geometry resulting in lower hydraulic operating pressures and improved load distribution on the base ladder section. The lift cylinder shall be attached to the ladder with a high capacity bearing and pin and the rod shall attach to the turntable utilizing self-aligning swivel bearings which prevent side loading on the lift cylinders resulting in longer cylinder seal life. They shall provide smooth precise elevation from 5 degrees below horizontal to 75-degrees above horizontal. The lift cylinders shall have an internal bore diameter of 5.00 inches and a rod diameter of 3.00 inches.

The lift cylinders shall be equipped with integral (on the cylinder) holding valves, which prevent the ladder from lowering should a hydraulic line be ruptured at any point within the hydraulic system. They shall also have a manifold line with velocity fuses between the cylinders to prevent uneven cylinder lift and they shall have both rod and piston hydraulic cushions.

A limit switch at the aerial travel support shall be provided to prevent operation of the outriggers once the aerial device has been elevated from the nested position.

A dual system of hydraulic cylinders and cables shall provide full power operation of the extension and retraction modes. Each system shall be capable of supporting the ladder in the event of failure of one of the systems. The cylinders shall be used to extend and retract the inner midsection and a cable system shall be used to extend outer mid and the fly section.

The cable system shall utilize two (2) extension cables on the mid and (2) extension cables on the fly.

The cables shall have a safety factor based on breaking strength of 8:1.

In order to increase cable life, the ratio of sheave diameter to cable diameter shall be a minimum of 16 to 1.

A stroke multiplier cable system shall be provided as it reduces cylinder weight, shifts the ladder center of gravity toward the heel pin during extension, improves overall vehicle stability and does not subject the cylinder to buckling forces caused by normal ladder loads.

The base section handrails shall be provided with red Scotch-Lite reflective striping and numbers to indicate the extension of the aerial device. The stripes and numbers shall be spaced to indicate each 10.00 feet of aerial extension beyond the fully retracted position. An additional stripe shall be provided between the numbered stripes to indicate each 5.00 feet of aerial extension.

Two (2) nylatron slide pads shall be provided on each ladder section for load transfer between sections. The pads shall utilize low coefficient of friction materials to reduce the resistance between the pads and ladder sections.

Ladder cable and routing of electrical lines, air hose lines or hydraulic lines to the ladder tip shall be enclosed and protected from the turntable to the ladder tip. The lines shall be routed and horizontally guided between the ladder section side rails to minimize obstruction to climbing areas.

A minimum 45.50 inches external tooth monorace bearing shall be provided for smooth 360-degree continuous rotation and sufficient strength. The inner and outer race of the bearing shall be bolted to the open base and turntable support plates using .75 inch diameter grade 8 bolts. All bearing bolts shall be accessible from the upper side of the turntable for ease of access to inspect and torque the bolts.

Both upper and lower bearing surfaces shall be milled to ensure a true mounting surface for the rotation bearing.

A single hydraulic driven planetary swing drive system shall provide smooth and precise rotation. A spring applied, hydraulically released, disc type brake shall be provided on the swing drive gearbox to provide positive braking of the turntable assembly against reactionary forces such as water and gravity. The planetary drive shall be mounted using an eccentric ring to provide for minimal gear backlash in the drive system. The planetary drive shall be positioned on the turntable so it shall not obstruct any walking area or stepping surface on the turntable deck.

The Rotation Safety System shall be designed to prevent the operator who has primary operational responsibility from rotating the aerial device into an overturning mode. This system senses outrigger and outrigger jack positioning in conjunction with the aerial device movement.

If any outrigger beam is not fully extended, the "Outrigger Short Set" indicator light on the control console shall remain illuminated. The aerial device operator shall then be required to engage the "Outrigger Short Set Override" switch in order to lift the aerial device from the travel rest.

If the aerial device operator attempts to rotate the aerial device (in excess of approximately 5-degrees beyond vehicle center) towards the side of the vehicle in which the outriggers are not fully deployed, the Rotation Safety System shall sense this fault and prevent the aerial from rotating further in said direction. At this point only rotation to the fully deployed outrigger side shall be allowed.

The elevating ladder shall consist of three (3) steel ladder sections referred to as the base section, midsection, and fly section.

The design and construction criteria for these ladder sections shall be:

- Each section shall be fabricated using high strength steel, welded together to form a structural unit.
- Welding shall be done by welders that have been certified in accordance with the American Welding Society Standard specifications.
- Each ladder section shall be constructed on an infinitely rotating assembly fixture to ensure uniformity and interchangeability.
- K bracing at each rung shall be utilized to minimize side deflection of the ladder.
- All rungs shall be 1.25 inches in diameter, spaced at 14.00 inches center to center and be covered
  with deeply serrated, replaceable rubber sheaths held in place with contact cement and metal clips
  for ease of replacement.
- All rungs, K-braces, and diagonals shall be positioned so that they are continuously welded to the ladder section in the number one welding position.

Each rung shall be equipped with a heavy duty serrated, replaceable rubber sheath to provide an anti-slip surface for fire-fighting personnel. For additional safety, the covers shall be constructed from a rubber to allow ice buildup to easily break off when the rung is stepped on by fire-fighting personnel. This shall be an added safety feature during water tower operation in cold weather conditions.

The ladder section dimensions shall be:

Handrail	Height	Width
Base Section	24.25 inches	34.50 inches
Midsection	21.13 inches	28.50 inches
Fly Section	19.00 inches	23.00 inches

The aerial unit shall be capable of leveling on a slope of 8 degrees. Operation beyond this limit shall be at operator's discretion.

The following ladder tip load capacities shall be established with the truck level, the outriggers fully extended, and lowered to relieve the chassis weight from the axles. Capacities are based upon full extension and 360 degree rotation.

The no wind, dry (uncharged waterway) ladder load capacity in pounds for elevation in degrees shall be:

SECTION -10-20 20-30 30-40 40-75

Base		250	250	500
Mid		500	250	250
Fly	500	500	500	500

The no wind, charged waterway ladder load capacity in pounds for elevation in degrees shall be:

SECTION	-10-15	15-25	30-40	40-75
Base		250	250	250
Mid		250	250	250
Fly	500	500	500	500

The ladder with water system shall be designed to permit the following flows:

- 1000 GPM at 90 degrees to ladder centerline either side.
- 1000 GPM parallel to ladder centerline and as far below horizontal as nozzle design allows.
- 1000 GPM above the ladder centerline as far as the deck gun design allows.

The fly ladder tip shall be equipped with a bolt-on tip section. The bolt-on section shall be easily replaced if damaged during fire-fighting operations.

For ease of service, the first rung of each section shall be integrated with the rear ladder side guides and vertical load transfer mechanism. The assembly shall be removable from the rear of the section by removing four bolts to allow for easy service access to slide pads and rollers.

A toolbox shall be shipped loose with the following special tools for checking the torque of specified bolts as recommended by the aerial manufacturer:

- Torque wrench
- 4:1 multiplier
- Extensions, adapters and sockets as required.

Warning decals shall be provided in appropriate locations to alert the operator of potential hazards and operating instructions. All warning labels shall be in general compliance with A.N.S.I. Z534.1 recommendations.

The aerial unit shall be tested and certified for the apparatus manufacturer by Underwriters Laboratories Inc. (UL) Underwriters Laboratories Inc. (UL) is recognized worldwide as a leading third party product safety certification organization for over 100 years. UL has served on National Fire Protection Association (NFPA) technical committees for over thirty years. All listed tests shall be witnessed and

certified by UL to ensure the device meets all current requirements of NFPA-1901. The testing company shall not be affiliated with the manufacture or repair of the apparatus.

Independent testing to be performed shall include all work outlined in NFPA 1911, current Edition, including nondestructive testing and shall be conducted at the manufacturer's facility. In addition, the following test work, Certification Test sections of NFPA 1901, 2009 Edition shall be conducted:

- 1-1/2 Times Rated Capacity on Level Ground Stability Test: A load of 1-1/2 times rated capacity (as specified by the manufacturer) shall be suspended from the tip of the aerial ladder, or the platform of the elevating platform, when it is in the position of least stability. If the manufacturer specifies a rated capacity while flowing water, then one times the water load and the worst case nozzle reaction shall be added to the stability test weights. The apparatus shall show no signs of instability. For a water tower, the stability test includes 1-1/2 times the weight of the water in the system and 1-1/2 times the maximum nozzle reaction force when it is in the position of least stability.
- 1-1/3 Times Rated Capacity on a 5 degree Slope Stability Test. A load of 1-1/3 times rated capacity shall be suspended from the tip of the aerial ladder, the platform of the elevating platform, or the tip of the water tower when it is in the position of least stability. The apparatus shall show no signs of instability.
- A friction loss test shall be conducted for an aerial device equipped with a permanent water system and has a rated vertical height of 110 ft. or less. A flow test shall be conducted to determine that the friction loss in the water system between the base of the swivel and the monitor outlet does not exceed 100 psi with 1000 GPM flowing and the water system at full extension.
- A maximum vertical height flow test shall be conducted to determine that the water system is capable of flowing 1000 GPM at 100 psi nozzle pressure with the aerial device at full elevation and extension. If the apparatus is equipped with a fire pump designed to supply the water system, the test shall be conducted using the onboard fire pump. The intake pressure to the fire pump shall not exceed 20 psi.

A complete written examination and test report for each aerial device inspection performed at the manufacturer's facility shall be provided. The test report, as required by NFPA 1914, shall include the following test results:

- Torque verification of all mounting bolts including bolt size, grade, and torque specification.
- The following NDT methods and results shall be recorded. All ferrous welds shall be magnetic particle inspected for defects. All nonferrous welds shall be visually inspected, and if questionable defect are identified, a penetrating dye shall be used to further evaluate the quality of the weld. All bolts and pins shall be ultrasonically inspected for internal flaws. A waterway pressure test shall be performed and a hydraulic oil sample taken.
- The following measurements shall be taken and recorded in the examination and test record: bearing clearance and backlash, elevation cylinder drift, engine speed operating rpm, relief pressure, stabilizer extension cylinder drift, ladder section twist, hardness readings, base rail thickness, winch drift, extension brake drift, and extension cylinder drift.

Ongoing structural and physical property testing during construction shall also be done.

The following tests shall be conducted:

- Magnetic particle inspection shall be conducted on all ferrous welds to assure the integrity of the
  weldments and also detect any flaws or weaknesses. These tests shall be performed prior to paint
  or assembly.
- Ultrasonic inspection shall be used to detect any flaws in pins, bolts and other critical mounting components. The bolts shall be tested after they have been torqued to ensure the bolt was not damaged.
- All extension/retraction cables shall be tested and certified by the cable vendor.
- All extension/retraction shall be tested and certified by the cable vendor.
- Functional tests, load tests, stability tests and visual structural examination shall be performed. These tests will determine any unusual deflection, vibration, or instability characteristic of the unit.
- Hydraulic oil shall be sample tested prior to delivery.
- A waterway system pressure test shall be performed.

Upon completion of the preceding inspections, the independent testing company shall issue a Certificate of Inspection indicating that all specified standards have been satisfied. The Type I certification shall be provided by Underwriters Laboratories Inc. (UL).

The following test shall be conducted to the aerial device prior to delivery. The manufacturer of the aerial device shall to provide a written statement signed by a Registered Professional Engineer certifying the aerial's ability to perform the following tests:

- 1-1/2:1 DYNAMIC STABILITY AND LIFT TEST A test of the apparatus shall be performed
  that the ladder sections are so designed and powered to support a load representing 150% of the
  manufacturer's rated tip load capacity at maximum horizontal reach on level ground. Since this is
  a dynamic test, the load must be raised, lowered and rotated without evidence of instability.
  Specifically, 750 pounds at the ladder tip with the ladder fully extended at zero degrees shall be
  rotated 360 degrees.
- 1-1/3:1 DYNAMIC STABILITY AND LIFT TEST A test of the apparatus shall be performed that the tip and ladder sections are so designed and powered to support a load representing 133% of the manufacturer's rated tip load capacity at maximum horizontal reach on a five (5) degree slope. Since this is a dynamic test, the load must be raised, lowered and rotated without evidence of instability. Specifically, 666 pounds at the ladder tip with the ladder fully extended at zero degrees shall be rotated 360 degrees.
- TIME TEST A test of the apparatus shall be performed to raise the ladder from a bedded position extended to full height and rotated through a 90 degree turn smoothly and without undue vibration in not over 120 seconds.

The inspectors performing the test work on the units are certified to Level II in the required NDT methods, under the requirements outlined in ASNT document CP-189.

The aerial apparatus shall be certified when the unit successfully meets all the requirements outlined in NFPA 1901, (latest edition). UL shall issue a Certificate of Automotive Fire Apparatus Examination and Test stating the unit's compliance with NFPA 1911.

The manufacturer of the aerial device shall maintain a network of service centers with factory-trained personnel to keep this vital piece of firefighting apparatus in service with a minimum of downtime

The service facility shall carry an inventory of parts, separate from production parts.

## **AERIAL DEVICE WATER SYSTEM**

The aerial waterway system shall be capable of being supplied by both the pump and an external water source with the inlet on the rear of the apparatus.

All piping from the pump or the inlet at the rear of the apparatus to the turntable swivel shall be 4.00 inches Schedule 40 aluminum 6061T pipe. Piping at the rear of the apparatus shall terminate with a victaulic groove for installation of OEM provided and installed rear inlet piping/termination fittings. Piping at the front of the torque box shall also terminate with a victaulic groove for connection to the OEM provided and installed fire pump. A 4.00 inches tee shall join the pump discharge line and the rear inlet line. A 4.00 inches water swivel shall be located in the riser pipe from the tee permitting 360.00 degrees of continuous rotation of the ladder.

A 4.00 inches heel pin swivel connection between the ladder waterway and the turntable swivel permitting water tower operations from -10 to +75 degrees shall be provided.

A 1.50 inches adjustable relief valve shall be located beneath the turntable to protect the water system from excessive pressures.

A minimum 5.00 inches water swivel shall connect from the base waterway to the aerial waterway. The water swivel shall permit full operation at any elevation of the aerial device. One (1) 4.00 inches pipe shall be provided to transfer water from the swivel to the monitor. The aerial waterway pipes shall be designed to reduce friction loss in the waterway.

An anodized aluminum telescopic waterway shall be mounted beneath the center of the aerial ladder. The waterway shall have a 4.00 inches base section tube, 3.50 inches midsection tube and a 3.00 inches, fly section tube.

All aerial waterway piping shall be completely removable for service or replacement.

#### AERIAL DEVICE WATERWAY FLOW METER

The apparatus shall be equipped with a Fire Research Insight digital flow meter. The flow meter case shall be waterproof and shall be manufactured of anodized machined aluminum. It shall have an LED display with super bright digits more than .50 inches high.

## **AERIAL ELECTRIC MONITOR**

An Akron model # 3578 2000 gpm electric monitor, constructed of lightweight Pyrolite, shall be installed on the outer end of the telescoping aerial waterway. The monitor relay box shall be located on at the tip of the aerial device, adjacent to the monitor, and will be easily accessible for service.

The monitor and nozzle functions shall be controlled from the tip of the fly section and from each of the aerial control consoles. The monitor and nozzle controls at the tip and optional control stations shall consist of three (3) individual spring loaded, self-centering, and weather resistant toggle switches.

The monitor shall have a vertical sweep of 135 degrees, and a horizontal sweep of 180 degrees (90 degrees to each side of the aerial center line) and a rotation of 348 degrees shall be possible.

The aerial ladder waterway monitor shall be capable of being positioned at either the fly section for water tower operation or at the next lower ladder section for rescue.

The monitor position shall be controlled by a stainless steel spring loaded, lift to release mechanical lever located on the monitor carriage. The system shall lock the monitor to the midsection for rescue, or to the fly section for water tower operation. Lights at the control console shall indicate the operating position of the monitor. An alarm shall sound at the fly tip and control console when the lever is not in a latched position. To maintain alignment consistency, there shall be no pins on the ladder to position the monitor.

The monitor shall be remotely operable from either position and shall transfer the electrical power and controls automatically. The power transfer shall be achieved by a cable carrier system.

The monitor shall auto stow when the ladder is centered in the cradle and at 10 degrees or less elevation angle.

#### **AERIAL ELECTRIC NOZZLE**

An Akron Brass Akromatic 1250, model 5177 electric combination fog and straight stream nozzle with automatic flow mechanism that provides a flow range of up to 1250 gpm at 80 psi shall be provided. The nozzle shall be constructed of durable, lightweight Pyrolite and shall have electric pattern selection from straight stream to wide fog controlled by a 12V motor and linear ball screw, a manual override pattern control knob, and a built-in stream shaper.

## REAR AERIAL DEVICE OUTRIGGERS

Two (2) out and down outriggers shall be located behind the rear wheels to provide vehicle stability during aerial operation. This shall provide maximum jack penetration and truck leveling capability in a reduced setup envelope.

The outrigger beams shall be raised and lowered by the outrigger jack cylinder. Each jack cylinder shall have a 5.00 inches bore with a 4.00 inches rod. The jack cylinders shall be equipped with integral (on the cylinder) holding valves, which shall hold the jack cylinder in either the stowed position or the deployed position should a hydraulic line be severed at any point within the hydraulic system. Each jack cylinder shall also have a thermal relief system that shall prevent the cylinder fluid pressure from rising due to fluid temperature increase.

The vertical jack cylinders shall be inverted allowing the cylinder rods to be encapsulated within the

outrigger beam jack towers, therefore preventing them from being nicked or scored during operations on the fire ground.

Due to the redundancy of this system design, jack pins are not needed. This shall eliminate the possibility of damage to the housing should the outriggers be retracted with the jack pins left in. It shall also provide faster setup time for the aerial on the fire ground.

For ease of maintenance, the outer jack tube shall be designed so that the cylinder can be removed from the top.

A permanently attached self-centering round 14.00 inches steel outrigger pad, shall be provided on each outrigger. The pad shall swivel and require no adjustment during outrigger set-up.

The outrigger pad shall be attached without the use of a bearing type swivel to reduce maintenance.

A directional control valve designed for parallel hydraulic circuit operations shall control the outrigger cylinder system. This valve shall be modular in design so that individual sections can be replaced in the field, rather than complete valve assemblies, thus reducing maintenance costs. Each valve shall be equipped with a heavy-duty electric solenoid for electric control of the outrigger from the remote operator's station.

Two (2) illuminated electronic outrigger control stations shall be provided, one (1) on each side of the rear of the vehicle. The outrigger control joysticks shall be enclosed in a recessed compartment to protect each control from damage or accidental movement. The controls shall be located such that the operator can see the outrigger he is operating. The control panel shall be color coded separately for front and rear outrigger functions. Body designs that block the view of the outriggers from the control station shall not be acceptable.

Each outrigger control function shall be operated independently, so that the vehicle may be set up in restricted areas or on uneven terrain.

The left outrigger control station shall incorporate the following:

- Outrigger joystick controls
- Outrigger deployed indicator lights
- Fast idle switch
- Emergency pump control switch
- Warning decals
- Hydraulic pressure gauge

The right outrigger control station shall incorporate the following:

- Outrigger joystick controls
- Outrigger deployed indicator lights
- Fast idle switch
- Emergency pump control switch
- Warning decals

An interlock system shall be provided between the outriggers and aerial device that prevents the

operation of the aerial until the operator places all jacks in the load-supporting configuration. All jacks shall be equipped with a ground force sensitive switch that closes only when the jack is firmly in contact with the ground.

Until all the switches close, electrical and hydraulic power shall not be transmitted to the turntable, hence preventing aerial operation. Green indicator lights shall be provided on the outrigger control panel to indicate that the outrigger foot is in firm contact with the ground and in a load supporting position.

An outrigger deployment-warning device shall be provided to warn personnel in the vicinity of the apparatus that the outriggers are in motion. Whenever an outrigger control handle is utilized, the device shall produce a pulsing tone. When the outrigger control handle is released to its neutral position, the signal shall cease.

## AERIAL DEVICE EMERGENCY HYDRAULIC PUMP

In the event of failure of the main hydraulic pump or vehicle engine, the unit shall be equipped with an emergency hydraulic pump.

The pump shall be plumbed into the hydraulic system and be electrically driven from the chassis batteries. The emergency pump shall be capable of limited functions of the ladder and outriggers to stow the unit. The pump shall be controlled from the right and left outrigger, and the turntable control stations with spring loaded momentary contact switches.

The emergency pump shall have a separate hydraulic oil supply line, attached directly to the hydraulic oil reservoir. A shutoff valve shall be provided and a check valve shall be incorporated on the pressure side of the pump.

#### AERIAL DEVICE AUXILIARY OUTRIGGER PADS

A single set of two (2) auxiliary outrigger ground pads shall be provided for additional load distribution. Each ground pad shall measure 2.00 inches x 23.00 inches x 23.00 inches (529 sq. in.) and shall be fabricated of 6061-T6 high strength aluminum alloy. Each ground pad shall be equipped with a handle for easy use.

#### **AERIAL DEVICE TURNTABLE**

The right side of the turntable deck shall be designed to allow access to the side hose bed.

The front and rear walking areas of the turntable shall be free of any air bottle or drive motor mounting mountings.

The turntable shall be a fabricated steel weldment designed for the rotation and elevation of the ladder sections and platform. It shall consist of the following:

A steel bearing plate and matching top plate shall be machined to insure proper fit to the rotation bearing.

An NFPA compliant, non-skid walking surface shall be provided.

An aluminum diamond plate access step shall be mounted at the heel of the ladder.

All handrails shall be fabricated from 1.25 inches outer diameter, non-slip tubing and shall be a minimum of 42.00 inches high. Handrails shall be capable of withstanding a 225 pound force applied from any direction.

## TURNTABLE DECK ACCESS

One (1) Fire Research "ManSaver" turntable safety bar shall be installed at the handrail opening. The safety bar shall open either upward or inward and be spring loaded to automatically return to the horizontal closed position. The safety bar assembly shall be made of aluminum and stainless steel with foam padding and a bright yellow cover on the bar. The cover shall be waterproof, mildew resistant, and made of reinforced rip stop vinyl.

#### TURN TABLE CONTROL STATION

There shall be a control station at the turntable. All elevation, extension and rotation operational controls shall operate from this position. These controls shall be arranged to permit the operator to regulate the speed of these operations within the safe limits as determined by the manufacturer. Load instruction plates shall be located at the control station to show the recommended safe load of the ladder. The control devices shall be clearly marked and suitably lighted.

The control station shall be located on the left side of the turntable, as the operator is facing the tip of the ladder (Driver's side of the apparatus), in order to provide increased visibility of the ladder tip while operating the controls. The lower part of the console shall be angled away from the operator, to provide as much foot room as possible for the operator.

An access panel door shall be provided on the front of the console and an access door at the rear of the console to provide complete service to the electrical and hydraulic components mounted inside the console.

The console and turntable working areas shall be illuminated for night operations, and shall have the following controls and indicators clearly marked:

- Three (3) hydraulic ladder control levers
- A foot operated "dead man switch", which electrically opens the aerial control valve, shall protect against accidental movement of the control handles
- Rung alignment indicator light for ladder climbing operations on base section near console
- Cradle alignment indicator light on base section near console.
- Engine high idle control switch
- Emergency pump power switch
- Short Jack Indicator Lights
- Outrigger Short Jack Override Switch

- Intercom controls on console
- Bubble type angle indicator on base section near console
- Illuminated load chart on front of console
- Protected console cover over controls
- Monitor Controls
- Tracking Light Switch
- Monitor Stowed Indicator
- Monitor Latched Indicator

Flowminder Display (If Selected)

#### **AERIAL LADDER FLY TIP STEPS**

Two (2) folding steps shall be conveniently located at the end portion of the fly section. These shall be used for one person to place his feet so that he is positioned parallel to the ladder. The steps shall fold into proper position for usage and fold toward the sides of the ladder when not in use to provide adequate clearance when the ladder is being climbed. The steps shall be placed approximately 70.00 inches and 98.00 inches from the center of the last rung toward the base of the aerial.

#### **AERIAL DEVICE OUTRIGGER GROUND LIGHTS**

One LED light mounted on each outrigger location shall illuminate the footpad area. The outrigger ground lights shall be activated by the aerial power switch.

## **AERIAL DEVICE OUTRIGGER WARNING LIGHTS**

One double faced 4.00 inches diameter, red flashing LED light shall be mounted on the vertical jack tower of each outrigger. The outrigger ground lights shall be activated by the aerial power switch.

## AERIAL DEVICE AC ELECTRICAL POWER

Two (2) 110 volt 20 amp electrical circuits utilizing a 10 gauge, five conductor electrical cable shall be provided to the tip. The aerial device shall include an AC electrical connection point for the OEM installed AC power source below the rotation point for the aerial device. The wiring connection points shall be clearly identified at the rotation swivel for the OEM to connect AC power.

## AERIAL DEVICE TIP ELECTRICAL OUTLET

One (1) 110-volt weatherproof outlet, NEMA 5-20R, straight blade type with environmental cover shall be furnished at the tip section.

### **AERIAL DEVICE TIP SCENE LIGHT**

One (1) 750-watt Fire Research Focus Quartz light shall be installed at the tip of the ladder. The light shall be wired to the aerial 110-volt circuit and shall be equipped with a separate switch.

# **AERIAL DEVICE TIP SPOT LIGHT**

A Unity 12V spotlight shall be mounted at the tip ladder section. The light shall be capable of swiveling 180 degrees. The lights shall include an on/off switch on the light.

The light shall be mounted below handrail height, so as not to increase the overall height of the vehicle.

#### **AERIAL COMMUNICATION SYSTEM**

A Fire Research ICA900 Series (ACT) communication system shall be furnished between the ladder tip and the turntable operator's position. The communication speaker at the ladder tip shall require no operator attention to transmit or receive. The transmitting receiving volume controls shall be located on the base section adjacent to the turntable operator's position.

## AERIAL DEVICE TRACKING SPOT LIGHT

Two (2) Collins FX-12 spot/floodlights shall be mounted at the rear of the base ladder section on the handrail, one on each side. The spot/floodlights shall be capable of swiveling a 180 degree arc to direct light up the inside or outside of the ladder walkway. Each light shall be 12 volt, 6.00 inches diameter, with 100 watt/50 watt halogen bulb and "Spot/Off/Flood" switch on the light. Each light shall be furnished with a rubber ring surrounding the reflector as a shock absorbing bumper. The lights shall be mounted below handrail height, so as not to increase the overall height of the vehicle.

#### **TURNTABLE WORK LIGHTS**

Five (5) TecNiq, model #E03-W000-1, LED turntable work lights shall be installed in the turntable step cover to illuminate the turntable area.

#### **AERIAL LADDER RUNG ILLUMINATION**

The climbing area of the ladder shall be illuminated utilizing two (2) blue LED light pods for each ladder rung. An LED light pod shall be located on each side of each ladder section spaced 14.00 inches apart to match ladder rung spacing and shall be positioned near the ladder rails to maintain a clear walking area.

#### APPARATUS LEVEL INDICATOR

Two (2) bubble type level indicators shall be shipped loose for installation on the body to assist in the aerial device setup. The leveling indicators shall be backlit and color coded indicating the following conditions:

"Yellow" Safe Operating Zone
Caution Operating Zone

"Red" Do Not Operate Zone – Reposition Apparatus

### LADDER FLY SECTION AXE MOUNT

There shall be a mount furnished for a flat head axe in the fly section of the ladder. The axe mount shall include a receptacle that will cover the entire axe head and a mechanical pin to secure the axe handle.

## LADDER FLY SECTION PIKE POLE MOUNT

There shall be a mount furnished in the fly section of the ladder for a pike pole. The mounts shall include restraints for both ends of the pike pole.

# LADDER FLY SECTION LADDER MOUNT

There shall be a mount furnished in the fly section of the ladder for a roof ladder. The mounts shall include restraints for both ends of the ladder.

#### **AERIAL DEVICE RESCUE ROPE**

Two (2) tip anchors shall be provided at the end of the fly section with a total capacity of 500 lbs.

## **AERIAL DEVICE PAINT**

The aerial device paint color shall be PPG FBCH 2185 white.

Prior to any painting, all weldments such as the outrigger beams, torque box, turntable, and aerial ladder sections shall be shot blasted, cleaned and inspected to insure the removal of any surface imperfections and to insure superior paint adhesion to the metal.

The entire painting system shall utilize a single manufacturer's paint for compatibility between primers and finished coats. All painting shall be done in atmosphere controlled spray booths. The weldments will then be primed with a Ditzler PPG zinc corrosive inhibitor and a Ditzler (PPG) Epoxy Primer. All seams between adjoining pieces that are not continuously welded shall be caulked to inhibit corrosion.

Before assembly, in preparation for final painting, the aerial unit shall be thoroughly cleaned, conforming to good painting practices.

#### AERIAL DEVICE LIFT CYLINDER PAINT

The aerial lift cylinder paint color shall be PPG FBCH 2185 white.

#### **AERIAL DEVICE TRAVEL REST PAINT**

The aerial travel rest paint color shall be PPG FBCH 9000 black.

## **AERIAL OUTRIGGER PAINT**

The aerial outrigger paint color shall be PPG FBCH 33723 metallic silver.

### TORQUE BOX/TURNTABLE/CONTROL STATION PAINT

The torque box, turntable structure, and turntable control station paint color shall be PPG FBCH 9000 black.

## **AERIAL EXTENSION/RETRACTION CYLINDER PAINT**

The aerial extension/retraction cylinder paint color shall be PPG FBCH 9000 black.

## **AERIAL DEVICE TIP PAINT**

The aerial ladder tip color shall be PPG FBCH 2185 white.

## **AERIAL DEVICE OPERATION MANUALS**

The aerial manufacturer shall provide the following manuals pertaining to the aerial device:

Two (2): Operators' manuals.

Two (2): Parts manuals in a CD format.

## AERIAL DEVICE AS BUILT WIRING DIAGRAM

The aerial manufacturer shall provide two (2) complete sets of electrical wiring diagrams in digital format.

### AERIAL DEVICE AS BUILT HYDRAULIC PLUMBING DIAGRAM

The aerial manufacturer shall provide two (2) complete sets of hydraulic plumbing diagrams in digital format.

# **AERIAL DEVICE WARRANTY**

The aerial device manufacturer shall guarantee to the original purchaser to repair or replace any defective structural component resulting from faulty material or workmanship for a period of twenty (20) years after delivery of the aerial device to the purchaser. The warranty shall cover the aerial ladder weldments, open base, torque box and outrigger weldments.

To ensure sole source responsibility of the aerial device, the bidder shall clearly state its intention to warrant the aerial ladder, open base, torque box and outrigger weldments as these integral parts and components of the aerial device.

#### • Parts Warranty

The manufacturer of the aerial device shall guarantee to the purchaser to repair or replace any defective or prematurely failed parts, resulting from faulty material or workmanship, for a period of two (2) years after delivery of the aerial device to the purchaser.

The manufacturer of the aerial device shall guarantee to the purchaser to repair or replace any defective or prematurely failed hydraulic cylinder parts, resulting from faulty material or workmanship, for a period of two (2) years after delivery of the aerial device to the purchaser.

The manufacturer of the aerial device shall guarantee to the purchaser to repair or replace any defective or prematurely failed hydraulic cylinder parts, resulting from structural defects or failures, for a period of five (5) years after delivery of the aerial device to the purchaser.

The manufacturer of the aerial device shall also guarantee the cylinder seals to be free from Type III leakage for a period of two and one half (2-1/2) years after delivery of the aerial device to the purchaser.

The manufacturer of the aerial device shall guarantee to the purchaser to repair or replace any defective or prematurely failed Telescopic Waterway Assembly, resulting from structural defects or failures, for a period of ten (10) years after delivery of the aerial device to the purchaser.

#### **AERIAL DEVICE TRAINING**

The aerial manufacturer shall provide three (3) days of aerial device training to a designated trainer assigned by the body builder.

#### **CAB EXTERIOR PROTECTION**

The cab face shall have a removable plastic film installed over the painted surfaces to protect the paint finish during transport to the body manufacturer.

# FIRE EXTINGUISHER

A 2.50 pound D.O.T approved fire extinguisher with BC rating shall be shipped loose with the cab.

#### **ROAD SAFETY KIT**

The cab and chassis shall include one (1) emergency road safety triangle kit.

#### DOOR KEYS

The cab and chassis shall include a total of four (4) door keys for the manual door locks.

#### DIAGNOSTIC SOFTWARE OCCUPANT PROTECTION

Diagnostic software for the Spartan Advanced Protection System shall be available for free download from the Spartan Chassis website to Spartan authorized OEMs, dealers and service centers, as well as the vehicle owner.

The software has been validated to be compatible with the following RP1210 interface adapters:

- Dearborn Group DPA4 Plus
- Noregon Systems JPRO® DLA+
- Cummins INLINE5
- Cummins INLINE6
- NexIQ<sup>TM</sup> USB-Link<sup>TM</sup>

The software and adapter utilize the SAE J1939-13 heavy duty nine (9) pin connector which is located below the driver's side dash to the left of the steering column.

#### WARRANTY

The chassis manufacturer shall provide a limited parts and labor warranty to the original purchaser of the custom built cab and chassis for a period of twenty-four (24) months, or the first 36,000 miles, whichever occurs first. The warranty period shall commence on the date the vehicle is delivered to the end user. The warranty shall include conditional items listed in the detailed warranty document which shall be provided upon request.

#### **CHASSIS OPERATION MANUAL**

There shall be two (2) digital copies of the chassis operation manual provided with the chassis. The digital data shall include a parts list specific to the chassis model.

#### ENGINE AND TRANSMISSION OPERATION MANUALS

The following manuals specific to the engine and transmission models ordered will be included with the chassis in the ship loose items:

- (1) Digital copy of the Engine Owner's manual
- (1) Digital copy of the Transmission Operator's manual
- (1) Hard copy of the Engine Operation and Maintenance manual with CD

## CAB/CHASSIS AS BUILT WIRING DIAGRAMS

The cab and chassis shall include two (2) digital copies of wiring schematics and option wiring diagrams.